

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA CORTI **HSSE M35 5%Co**

Imbocco "C"

Filettatura ISO 7/1 - GAS conica **Rc** (BSPT) - Conicità 1:16

SHORT MACHINE TAPS **HSSE M35 5% Co**

Chamfer form "C"

ISO 7/1 - Tapered Whitworth pipe thread **Rc** (BSPT) - Taper 1:16

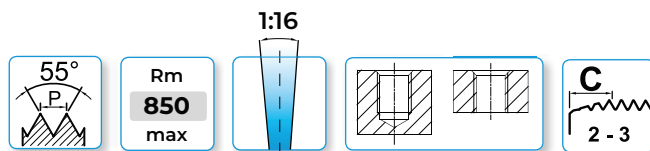
 HSSE



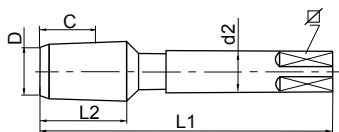
4445.2




4445.2V1



NORMA DI FABBRICA - FIUM NORM



NORMA DI FABBRICA									4445.2	4445.2V1
D	filetti x 1" TPI	Ø mm	L ₁	L ₂	d ₂	∅	C		Tagli diritti Straight flutes	Elica destra 15° Right helix 15°
										ST
1/8	28	9,73	63	13	7,0	5,5	10,1	8,20		
1/4	19	13,16	63	20	11,0	9,0	15,0	11,00		
3/8	19	16,66	70	20	12,0	9,0	15,4	14,50		
1/2	14	20,96	80	26	16,0	12,0	20,4	18,00		
3/4	14	26,44	100	28	20,0	16,0	21,7	23,50		
1"	11	33,25	110	34	25,0	20,0	26,0	29,50		
* 1"1/4	11	41,91	125	36	32,0	24,0	28,3	38,00		-
* 1"1/2	11	47,80	140	36	36,0	29,0	28,3	44,00		-
* 2"	11	59,61	160	40	45,0	35,0	32,6	55,50		-

* Acciaio HSS / HSS steel

Materiali / Application: nudi / naked: A1 - A2 - A3 - A4 / G3 - G4 / AM2 - AM3 / R3
ST: A1 - A2 - A3 - A4 / X1 - X2 - X3 / G1 - G2 - G3 - G4 / AM2 - AM3 - AM4 / R2 - R3

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE - Imbocco "C"

Filettatura ISO 7/1 - GAS conica **Rc** (BSPT) - Conicità 1:16

MACHINE TAPS **HSSE M35 5% Co**

STRAIGHT FLUTES - Chamfer form "C"

ISO 7/1 - Tapered Whitworth pipe thread **Rc** (BSPT) - Taper 1:16

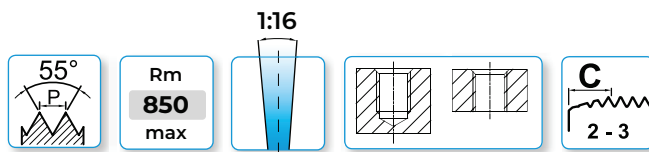
 HSSE



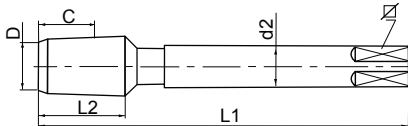
4545.2




4545.F2



NORMA DI FABBRICA - FIUM NORM



NORMA DI FABBRICA									4545.2	4545.F2
D	filetti x 1" TPI	∅ mm	L ₁	L ₂	d ₂	∠	C			HPC
1/8	28	9,73	90	13	7,0	5,5	10,1	8,20		
1/4	19	13,16	100	20	11,0	9,0	15,0	11,00		
3/8	19	16,66	110	20	12,0	9,0	15,4	14,50		
1/2	14	20,96	125	26	16,0	12,0	20,4	18,00		
3/4	14	26,44	140	28	20,0	16,0	21,7	23,50		
1"	11	33,25	160	34	25,0	20,0	26,0	29,50		

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application: nudi / naked: A1 - A2 - A3 - A4 / G3 - G4 / AM2 - AM3 / R3

HPC: A1 - A2 - A3 - A4 / X1 - X2 - X3 / G1 - G2 - G3 - G4 / AM2 - AM3 - AM4 / R2 - R3