

## MASCHI A MACCHINA - MACHINE TAPS

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SCANALATURE ELICOIDALI - **ELICA DESTRA 45° / 48°** - Imbocco "C"

Filettatura ASME B1.1 a passo fine UNF - **2BX**

**MASCHIATURA RIGIDA SINCRONIZZATA**

Universali - per INOX

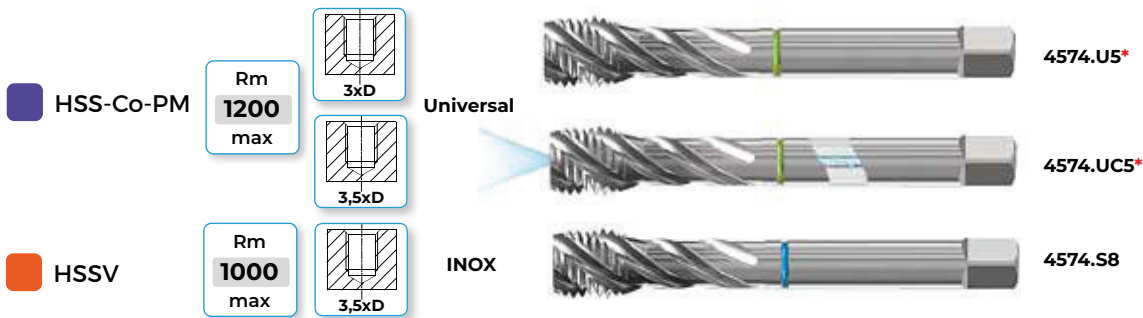
MACHINE TAPS

SPIRAL FLUTES - **RIGHT HELIX 45° / 48°** - Chamfer form "C"

ASME B1.1 Unified Fine Thread UNF - **2BX**

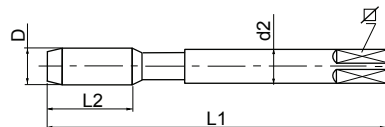
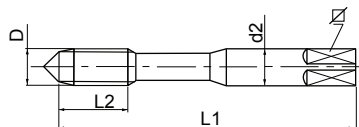
**RIGID TAPPING SYNCHRO**

Universal use - for stainless steel



**DIN 371 D ≤ 1/4 UNF**

**DIN 374 D ≥ 5/16 UNF**



D	filetti x 1" TPI	DIN 371 / DIN 374					4574.U5	4574.UC5	4574.S8
		L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		ASP30 + TX	ASP30 + TX	HSSV + HPC
n. 6	40	56	7	4,0	3,0	2,95		-	
n. 8	36	63	7	4,5	3,4	3,50		-	
n. 10	32	70	8	6,0	4,9	4,10		-	
1/4	28	80	10	7,0	5,5	5,50			
5/16	24	90	13	6,0	4,9	6,90			
3/8	24	90	15	7,0	5,5	8,50			
7/16	20	100	15	8,0	6,2	9,90			
1/2	20	100	13	9,0	7,0	11,50			
9/16	18	100	15	11,0	9,0	12,90			
5/8	18	100	15	12,0	9,0	14,50		*	
3/4	16	110	17	14,0	11,0	17,50		*	
7/8	14	125	18	18,0	14,5	20,40		*	
1"	12	140	22	18,0	14,5	23,25		*	

\* Su richiesta / On demand

Materiali / Application: 4574.U5: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R2  
 4574.UC5: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R3  
 4574.S8: A3 - A4 - A5 / X1 - X2 - X3 - X4