

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE DIRITTE **Rivestimento HPC**

Filettatura metrica ISO/DIN 13 – UNI 4535 a passo grosso – **6HX**

MASCHIATURA RIGIDA SINCRONIZZATA

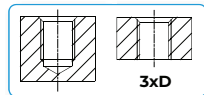
MACHINE TAPS **HSS-Co-PM**

STRAIGHT FLUTES **HPC coated**

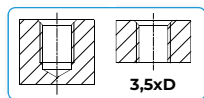
ISO Metric Coarse Thread – UNI 4535 – DIN 13 – **6HX**

RIGID TAPPING SYNCHRO

HSS-Co-PM



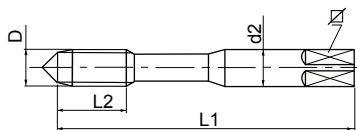
4511.XS2



4511.XC2

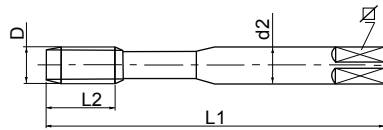


DIN 371



M6

DIN 371



≥ M8

DIN 371							4511.XS2	4511.XC2
D	p	L ₁	L ₂	d ₂	□			FORO CENTRALE with central hole
6	1	80	10	6,0	4,9	5,00		
8	1,25	90	13	8,0	6,2	6,80		
10	1,5	100	15	10,0	8,0	8,50		
12	1,75	110	18	12,0	9,0	10,30		
16	2	110	20	16,0	12,0	14,00		

Materiali / Application : A5 - A6 / G1 - G2 - G3 - G4 - G5 / AM3 - AM4 - AM5 - AM6 / R3 - R4 / P2 - P3 / GR

N.B.: d₂ tolleranza h6 / d₂ tolerance h6

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MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE DIRITTE **Rivestimento HPC**

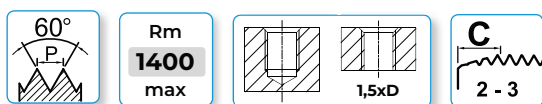
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **6HX**
per materiali ad alta resistenza fino a **45 HRC**

MACHINE TAPS **HSS-Co-PM**

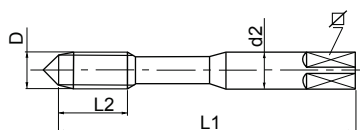
STRAIGHT FLUTES **HPC coated**

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX**
for high resistance materials until **45 HRC**

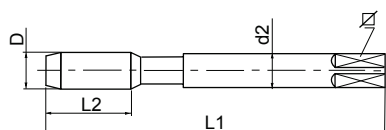
 HSS-Co-PM




DIN 371 D ≤ 10mm.



DIN 376 D ≥ 12mm.



DIN 371 / DIN 376							4511.X0	4513.X0
D	p	L ₁	L ₂	d ₂	∅		HPC	HPC
4	0,7	63	13	4,5	3,4	3,30		-
5	0,8	70	13	6,0	4,9	4,20		-
6	1	80	16	6,0	4,9	5,00		-
8	1,25	90	18	8,0	6,2	6,80		-
10	1,5	100	20	10,0	8,0	8,50		-
12	1,75	110	25	9,0	7,0	10,30	-	
14	2	110	28	11,0	9,0	12,00	-	
16	2	110	28	12,0	9,0	14,00	-	

Materiali / Application : A5 - A6 / G1 - G2 - G3 - G4 - G5 / AM3 - AM4 - AM5 - AM6 / R3 - R4 / P2 - P3 / GR

M

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SCANALATURE DIRITTE

Rivestimento TIALN

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6HX
per materiali ad alta resistenza fino a 52 HRC

MACHINE TAPS HSS-Co-PM

STRAIGHT FLUTES

TIALN coated

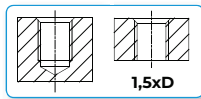
ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6HX
for high resistance materials until 52 HRC

HSS-Co-PM



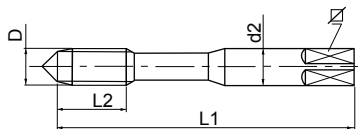
4511.XFO

≤ 52HRC

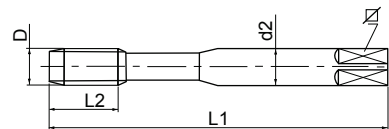


NORMA DI FABBRICA - FIUM NORM

NORMA DI FABBRICA - FIUM NORM



M6



≥ M8

NORMA DI FABBRICA							4511.XFO
D	p	L ₁	L ₂	d ₂	∅	∅	TIALN
6	1	80	18	6,0	4,9	5,00	
8	1,25	90	25	8,0	6,2	6,80	
10	1,5	100	30	10,0	8,0	8,50	
12	1,75	110	30	12,0	9,0	10,30	

Materiali / Application : A6 - A7 / R4 / S1 - S3