

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**
 SCANALATURE DIRITTE - Imbocco "C"

Rivestimento **HPC**

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - **6HX**

MASCHIATURA RIGIDA SINCRONIZZATA

MACHINE TAPS **HSS-Co-PM**

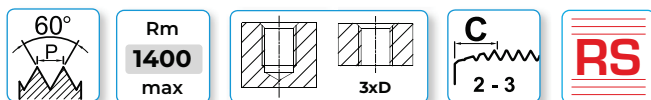
STRAIGHT FLUTES - Chamfer form "C"

HPC coated

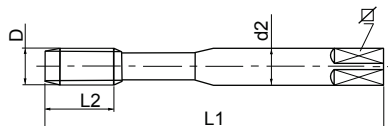
ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX**


RIGID TAPPING SYNCHRO

 HSS-Co-PM



NORMA DI FABBRICA - FIUM NORM



NORMA DI FABBRICA							4521.XS2
D	p	L ₁	L ₂	d ₂	∅		HPC
8	1	90	13	8,0	6,2	7,00	
10	1	100	15	10,0	8,0	9,00	
10	1,25	10	15	10,0	8,0	8,75	
12	1,25	110	18	12,0	9,0	10,75	
12	1,5	110	18	12,0	9,0	10,50	
14	1,5	110	20	12,0	9,0	12,50	
16	1,5	110	20	16,0	12,0	14,50	

Materiali / Application: A5 - A6 / G1 - G2 - G3 - G4 - G5 / AM3 - AM4 - AM5 - AM6 / R3 - R4 / P2 - P3 / GR

N.B.: d₂ tolleranza h6 / d₂ tolerance h6

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE - Imbocco "C" - **per GHISA**

Filettatura metrica ISO/DIN13 - UNI 4535 a passo fine - **6HX**

Rivestimento TICN

MACHINE TAPS **HSSE M35 5%Co**

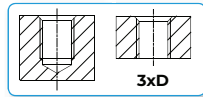
STRAIGHT FLUTES - Chamfer form "C" - **for CAST IRON**

ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX**

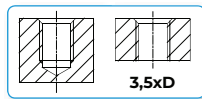
TICN coated



HSSE



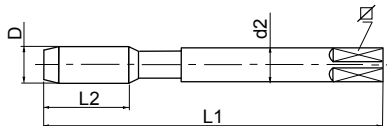
4521.2



4521.C2



DIN 374



DIN 374							4521.2	4521.C2
D	p	L ₁	L ₂	d ₂	∅			FORO CENTRALE with central hole
8	1	90	18	6,0	4,9	7,00		
10	1	90	15	7,0	5,5	9,00		
10	1,25	100	20	7,0	5,5	8,75		
12	1	100	22	9,0	7,0	11,00		
12	1,25	100	22	9,0	7,0	10,75		
12	1,5	100	22	9,0	7,0	10,50		
14	1,5	100	22	11,0	9,0	12,50		
16	1,5	100	22	12,0	9,0	14,50		
18	1,5	110	25	14,0	11,0	16,50		
20	1,5	125	25	16,0	12,0	18,50		
22	1,5	125	25	18,0	14,5	20,50		
24	1,5	140	25	18,0	14,5	22,50		
27	1,5	140	25	20,0	16,0	25,50		

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application: A5 - A6 / G1 - G2 - G3 - G4 - G5 / AM3 - AM4 - AM5 - AM6 / R3 - R4 / P2 - P3 / CR

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE DIRITTE - **per GHISA**

Filettatura metrica ISO/DIN13 - UNI 4535 a passo fine - **6HX**

Rivestimento **TIALN**

MACHINE TAPS **HSS-Co-PM**

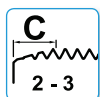
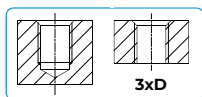
STRAIGHT FLUTES - **for CAST IRON**

ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX**

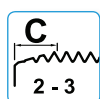
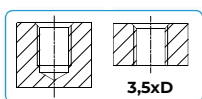
TIALN coated



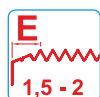
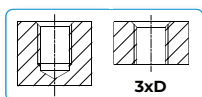
HSS-Co-PM



4521.X2



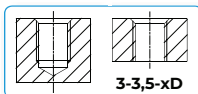
4521.XC2



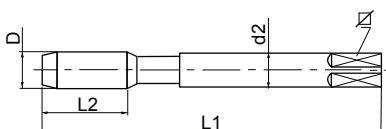
4521.XE2



Rm
1400
max



DIN 374



DIN 374							4521.X2	4521.XC2	4521.XE2
D	p	L ₁	L ₂	d ₂	∠		IMBOCCO "C" Chamfer "C"	IMBOCCO "C" FORATI Chamfer "C" with hole	IMBOCCO "E" Chamfer "E"
8	1	90	18	6,0	4,9	7,00			
10	1	90	15	7,0	5,5	9,00			
10	1,25	100	20	7,0	5,5	8,75			
12	1,25	100	22	9,0	7,0	10,75			
12	1,5	100	22	9,0	7,0	10,50			
14	1,5	100	22	11,0	9,0	12,50			
16	1,5	100	22	12,0	9,0	14,50			
18	1,5	110	25	14,0	11,0	16,50			
20	1,5	125	25	16,0	12,0	18,50			

Materiali / Application: G1 - G2 - G3 - G4 - G5 / AM4 / R3 - R4 / GR