

MASCHI A MACCHINA

SCANALATURE DIRITTE con IMBOCCO CORRETTO - Forma "B"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - **6HX**

Universali - per materiali ad alta resistenza - per INOX

MACHINE TAPS

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX**

Universal use - for high resistance materials - for STAINLESS STEEL



HSS-Co-PM

Rm
1200
max

Universal



4521.U1

Rm
1400
max

Hard



4521.X1

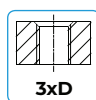
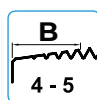
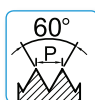
HSSV

Rm
1000
max

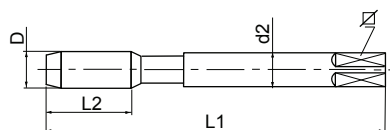
INOX



4521.S1



DIN 374



DIN 374						4521.U1	4521.X1	4521.S1
D	p	L ₁	L ₂	d ₂	□	ASP30 + TX	ASP30 + HPC	HSSV + HPC
8	1	90	18	6,0	4,9	7,00		
10	1	90	15	7,0	5,5	9,00		
10	1,25	100	20	7,0	5,5	8,75		
12	1,25	100	22	9,0	7,0	10,75		
12	1,5	110	22	9,0	7,0	10,50		
14	1,5	100	22	11,0	9,0	12,50		
16	1,5	100	22	12,0	9,0	14,50		
18	1,5	110	25	14,0	11,0	16,50		-
20	1,5	125	25	16,0	12,0	18,50		-
22	1,5	125	25	18,0	14,5	20,50		-
24	1,5	140	25	18,0	14,5	22,50		-

Materiali / Application: 4521.U1: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R2
 4521.X1: A5 - A6 / G3 - G4 / AM4 / R3
 4521.S1: A3 - A4 - A5 / X1 - X2 - X3 - X4