

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - **ELICA SINISTRA 15° - TAGLIO DESTRO** - Imbocco "D"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso

**Rivestimento TICN per TITANIO e leghe**

MACHINE TAPS **HSS-Co-PM**

SPIRAL FLUTES - **LEFT HELIX 15° - RIGHT CUT** - Chamfer form "D"

ISO Metric Coarse Thread - UNI 4535 - DIN 13

**TICN coated for TITANIUM and alloys**



 HSS-Co-PM



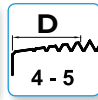
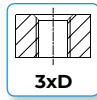
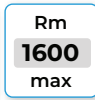
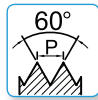
4511.XT1  
4513.XT1



CRESTE ARROTONDATE  
WITH ROUNDED CREST

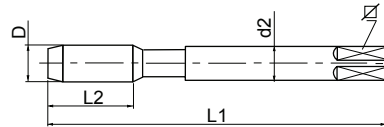
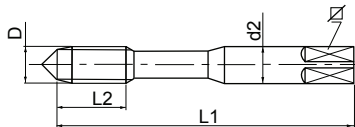




4511.XJT1  
4513.XJT1



**DIN 371 D ≤ 10mm.**

**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376								4511.XT1	4513.XT1	4511.XJT1	4513.XJT1
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>			Preforo MJ	6HX	6HX	Filettatura MJ - 4H	Filettatura MJ - 4H
3	0,5	56	10	3,5	2,7	2,50	2,60		-		-
4	0,7	63	13	4,5	3,4	3,30	3,40		-		-
5	0,8	70	13	6,0	4,9	4,20	4,30		-		-
6	1	80	16	6,0	4,9	5,00	5,10		-		-
8	1,25	90	18	8,0	6,2	6,80	7,10		-		-
10	1,5	100	20	10,0	8,0	8,50	9,10		-		-
12	1,75	110	25	9,0	7,0	10,30	10,40	-		-	
16	2	110	28	12,0	9,0	14,00	14,20	-		-	

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application : A6 / X4 / G3 - G4 / AM4 / R3 - R4 / T2 - T3 / N2 / S2