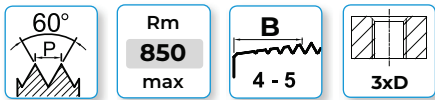


## MASCHI A MACCHINA - MACHINE TAPS

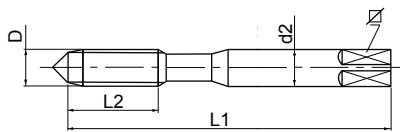
MASCHI A MACCHINA **HSSE M35 5%Co**  
**SCANALATURE DIRITTE con IMBOCCO CORRETTO**  
 Filettatura metrica ISO a passo grosso - **Norma JIS**

MACHINE TAPS **HSSE M35 5%Co**  
**STRAIGHT FLUTES SPIRAL POINT (GUN NOSE)**  
 ISO Metric Coarse Thread - **JIS Norm**

 HSSE

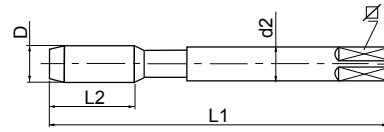


**JIS Norm**




≤ M6

**JIS Norm**



≥ M8

JIS Norm							4J11.1	4J11.V1	4J11.T1	4J11.F1
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		nudi / naked	ST	TIN	HPC
4	0,7	52	13	5,0	4,0	3,30				
5	0,8	60	16	5,5	4,5	4,20				
6	1	62	19	6,0	4,5	5,00				
8	1,25	70	22	6,2	5,0	6,75				
10	1,5	75	24	7,0	5,5	8,50				
12	1,75	82	29	8,5	6,5	10,25				
14	2	88	30	10,5	8,0	12,00				
16	2	95	32	12,5	10,0	14,00				
18	2,5	100	37	14,0	11,0	15,50				
20	2,5	105	37	15,0	12,0	17,50				

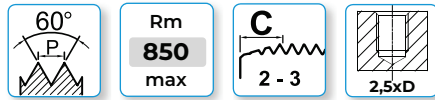
Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

## MASCHI A MACCHINA - MACHINE TAPS

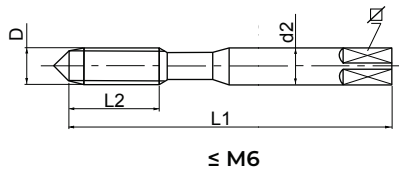
MASCHI A MACCHINA **HSSE M35 5%Co**  
 SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"  
 Filettatura metrica ISO a passo fine - **Norma JIS**

MACHINE TAPS **HSSE M35 5%Co**  
 SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"  
 ISO Metric Fine Thread - **JIS Norm**

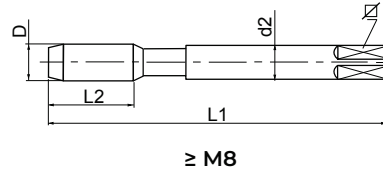
 HSSE




**JIS Norm**



**JIS Norm**



JIS Norm							4J12.3	4J12.V3	4J12.T3	4J12.F3
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		nudi / naked	ST	TIN	HPC
4	0,7	52	13	5,0	4,0	3,30				
5	0,8	60	16	5,5	4,5	4,20				
6	1	62	19	6,0	4,5	5,00				
8	1,25	70	22	6,2	5,0	6,75				
10	1,5	75	24	7,0	5,5	8,50				
12	1,75	82	29	8,5	6,5	10,25				
14	2	88	30	10,5	8,0	12,00				
16	2	95	32	12,5	10,0	14,00				
18	2,5	100	37	14,0	11,0	15,50				
20	2,5	105	37	15,0	12,0	17,50				

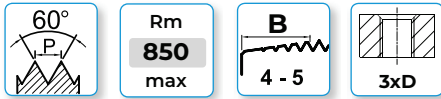
Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

## MASCHI A MACCHINA - MACHINE TAPS

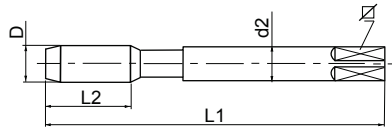
MASCHI A MACCHINA **HSSE M35 5%Co**  
**SCANALATURE DIRITTE con IMBOCCO CORRETTO**  
 Filettatura metrica ISO a passo fine - **Norma JIS**



MACHINE TAPS **HSSE M35 5%Co**  
**STRAIGHT FLUTES SPIRAL POINT (GUN NOSE)**  
 ISO Metric fine Thread - **JIS Norm**

 HSSE



**JIS Norm**



JIS Norm							4J21.1	4J21.V1	4J21.T1	4J21.F1
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>			nudi / naked	ST	TIN	HPC
8	1	70	22	6,2	5,0	7,00				
10	1,25	75	24	7,0	5,5	8,75				
12	1,5	82	29	8,5	6,5	10,50				
14	1,5	88	30	10,5	8,0	12,50				
16	1,5	95	32	12,5	10,0	14,50				
18	1,5	100	37	14,0	11,0	16,50				
20	1,5	105	37	15,0	12,0	18,50				

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

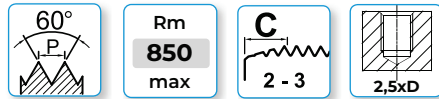
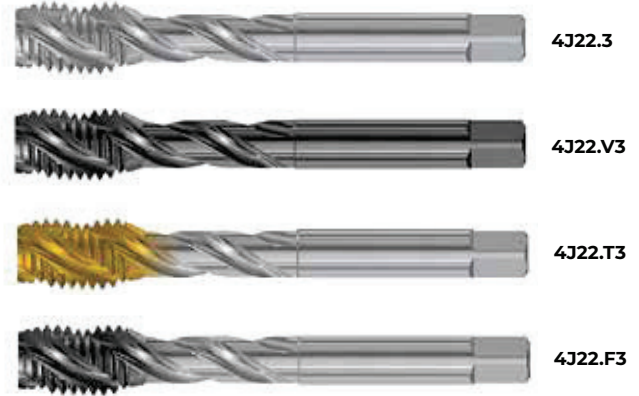
Filettatura metrica ISO a passo fine - **Norma JIS**

MACHINE TAPS **HSSE M35 5%Co**

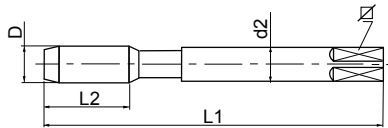
SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"


ISO Metric Fine Thread - **JIS Norm**

 HSSE



### JIS Norm



JIS Norm							4J22.3	4J22.V3	4J22.T3	4J22.F3
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		nudi / naked	ST	TIN	HPC
8	1	70	22	6,2	5,0	7,00				
10	1,25	75	24	7,0	5,5	8,75				
12	1,5	82	29	8,5	6,5	10,50				
14	1,5	88	30	10,5	8,0	12,50				
16	1,5	95	32	12,5	10,0	14,50				
18	1,5	100	37	14,0	11,0	16,50				
20	1,5	105	37	15,0	12,0	18,50				

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2- AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2