

## MASCHI A MACCHINA - MACHINE TAPS

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SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

Filettatura ASME B1.1 a passo fine UNF - **2BX**

**Universali - per INOX**





MACHINE TAPS

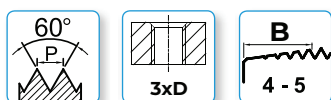
STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ASME B1.1 Unified Fine Thread UNF - **2BX**

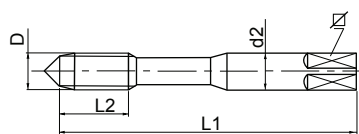
**Universal use - for STAINLESS STEEL**



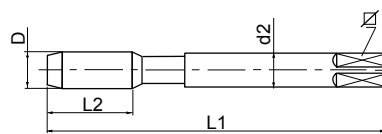
<p> HSS-Co-PM</p>	<p>Rm <b>1200</b> max</p>	Universal		4573.U1
<p> HSSV</p>	<p>Rm <b>1000</b> max</p>	INOX		4573.S1




**DIN 371 D ≤ 1/4 UNF**



**DIN 374 D ≥ 5/16 UNF**



DIN 371 / DIN 374							4573.U1	4573.S1
D	filetti x 1" TPI	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	□		ASP30 + TX	HSSV + HPC
n. 6	40	56	11	4,0	3,0	2,95		
n. 8	36	63	13	4,5	3,4	3,50		
n. 10	32	70	13	6,0	4,9	4,10		
1/4	28	80	16	7,0	5,5	5,50		
5/16	24	90	18	6,0	4,9	6,90		
3/8	24	90	15	7,0	5,5	8,50		
7/16	20	100	20	8,0	6,2	9,90		
1/2	20	100	20	9,0	7,0	11,50		
9/16	18	100	22	11,0	9,0	12,90		
5/8	18	100	22	12,0	9,0	14,50		
3/4	16	110	25	14,0	11,0	17,50		
7/8	14	125	25	18,0	14,5	20,40		
1"	12	140	28	18,0	14,5	23,25		

Materiali / Application: 4573.U1: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R2  
4573.S1: A3 - A4 - A5 / X1 - X2 - X3 - X4