

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co-PM

Filettatura metrica ISO/DIN 13 – UNI 4535 a passo fine

Rivestimento Super TIN Imbocco "C"

Con canalini laterali di lubrificazione

MASCHIATURA RIGIDA SINCRONIZZATA

COLD FORMING MACHINE TAPS HSS-Co-PM

ISO Metric Fine Thread – UNI 4535 – DIN 13

Super TIN coated Chamfer form "C"

With lateral lubrication flutes

RIGID TAPPING SYNCHRO

 HSS-Co-PM

6HX

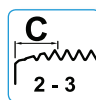
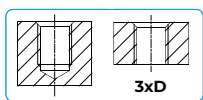
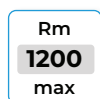
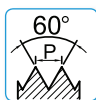


4527.XH

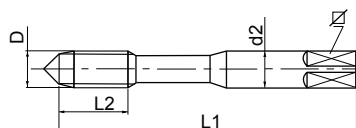
6GX



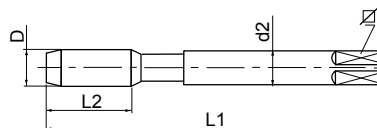
4527.XG




DIN 371 D ≤ 10mm.



DIN 374 D ≥ 12mm.



DIN 371 / DIN 374							4527.XH	4527.XG
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		6HX	6GX
8	1	90	13	8,0	6,2	7,55		
10	1	90	10	10,0	8,0	9,55		
10	1,25	100	15	10,0	8,0	9,45		
12	1	100	15	9,0	7,0	11,55		
12	1,25	100	15	9,0	7,0	11,45		
12	1,5	110	15	9,0	7,0	11,30		
14	1,5	100	15	11,0	9,0	13,30		
16	1,5	100	15	12,0	9,0	15,30		

Materiali / Application: A3 - A4 - A5 / X2 - X3 - X4

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co-PM

Filettatura metrica ISO/DIN 13 – UNI 4535 a passo fine - 6HX

Rivestimento Super TIN Imbocco "C"

A lubrificazione forzata

MASCHIATURA RIGIDA SINCRONIZZATA

COLD FORMING MACHINE TAPS HSS-Co-PM

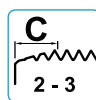
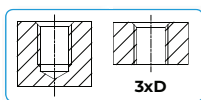
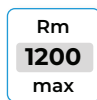
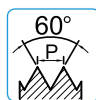
ISO Metric Fine Thread – UNI 4535 – DIN 13 - 6HX

Super TIN coated Chamfer form "C"

With coolant holes

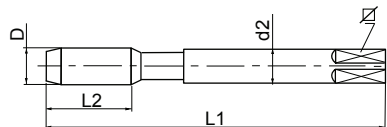
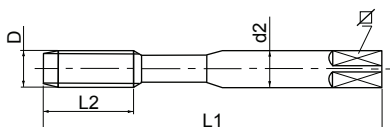
RIGID TAPPING SYNCHRO

HSS-Co-PM



DIN 371 D ≤ 10mm.

DIN 374 D ≥ 12mm.



D	p	DIN 371 / DIN 374					4527.XCH	4527.XRH
		L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠	⊗	con foro centrale with central hole	con fori radiali with radial holes
8	1	90	13	8,0	6,2	7,55		
10	1	90	15	10,0	8,0	9,55		
10	1,25	100	15	10,0	8,0	9,45		
12	1	100	15	9,0	7,0	11,55		
12	1,25	100	15	9,0	7,0	11,45		
12	1,5	100	15	9,0	7,0	11,30		
14	1,5	100	15	11,0	9,0	13,30		
16	1,5	100	15	12,0	9,0	15,30		

Materiali / Application: A3 - A4 - A5 / X2 - X3 - X4

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MASCHI A MACCHINA A RULLARE HSS-Co-PM

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6HX

Rivestimento Super TIN

Imbocco E

MASCHIATURA RIGIDA SINCRONIZZATA

COLD FORMING MACHINE TAPS HSS-Co-PM

ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6HX

Super TIN coated

Chamfer E

RIGID TAPPING SYNCHRO

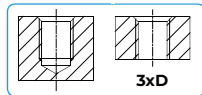
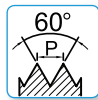
 HSS-Co-PM



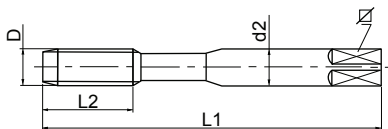
4527.XE



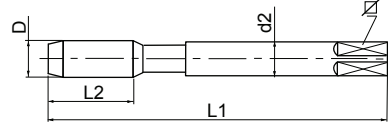
4527.XCE




**DIN 371 D ≤ 10mm.**



**DIN 374 D ≥ 12mm.**



DIN 371 / DIN 374							4527.XE	4527.XCE
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅			con foro centrale with central hole
8	1	90	13	8,0	6,2	7,55		
10	1	90	10	10,0	8,0	9,55		
10	1,25	100	15	10,0	8,0	9,45		
12	1	100	15	9,0	7,0	11,55		
12	1,25	100	15	9,0	7,0	11,45		
12	1,5	100	15	9,0	7,0	11,30		
14	1,5	100	15	11,0	9,0	13,30		
16	1,5	100	15	12,0	9,0	15,30		

Materiali / Application: A3 - A4 - A5 / X2 - X3 - X4