

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE - Imbocco "C"

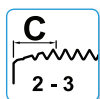
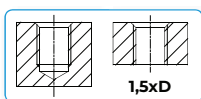
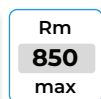
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS **HSSE M35 5%Co**

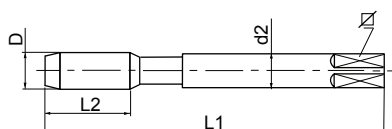
STRAIGHT FLUTES - Chamfer form "C"


ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

 HSSE



**DIN 374**



DIN 374							4521.0	4521.LO
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠			Filettatura SINISTRA LEFT Hand
8	0,5	90	18	6,0	4,9	7,50		-
8	0,75	90	18	6,0	4,9	7,25		-
8	1	90	18	6,0	4,9	7,00		-
9	1	90	18	7,0	5,5	8,00		-
10	0,5	90	15	7,0	5,5	9,50		-
10	0,75	90	15	7,0	5,5	9,25		-
10	1	90	15	7,0	5,5	9,00		-
10	1,25	100	20	7,0	5,5	8,75		-
11	0,75	90	20	8,0	6,2	10,25		-
11	1	90	20	8,0	6,2	10,00		-
12	0,5	100	22	9,0	7,0	11,50		-
12	0,75	100	22	9,0	7,0	11,25		-
12	1	100	22	9,0	7,0	11,00		-
12	1,25	100	22	9,0	7,0	10,75		-
12	1,5	100	22	9,0	7,0	10,50		-
13	1	100	22	11,0	9,0	12,00		-
13	1,25	100	22	11,0	9,0	11,75		-
13	1,5	100	22	11,0	9,0	11,50		-
14	1	100	22	11,0	9,0	13,00		-
14	1,25	100	22	11,0	9,0	12,75		-
14	1,5	100	22	11,0	9,0	12,50		-
15	1	100	22	12,0	9,0	14,00		-
15	1,25	100	22	12,0	9,0	13,75		-
15	1,5	100	22	12,0	9,0	13,50		-
16	1	100	22	12,0	9,0	15,00		-
16	1,25	100	22	12,0	9,0	14,75		-
16	1,5	100	22	12,0	9,0	14,50		-
17	1	110	25	14,0	11,0	16,00		-
17	1,5	110	25	14,0	11,0	15,50		-
18	1	110	25	14,0	11,0	17,00		-
18	1,5	110	25	14,0	11,0	16,50		-
18	2	125	33	14,0	11,0	16,00		-
19	1	110	25	14,0	11,0	18,00		-
19	1,5	110	25	14,0	11,0	17,50		-
20	1	125	25	16,0	12,0	19,00		-
20	1,5	125	25	16,0	12,0	18,50		-
20	2	140	33	16,0	12,0	18,00		-

Materiali / Application: A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / R2 - R3 / P2

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE - Imbocco "C"

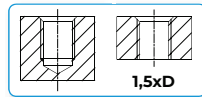
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS **HSSE M35 5%Co**

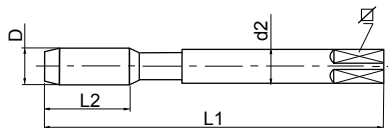
STRAIGHT FLUTES - Chamfer form "C"


ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

 HSSE



### DIN 374



DIN 374							4521.0
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		
21	1	125	25	16,0	12,0	20,00	
21	1,5	125	25	16,0	12,0	19,50	
22	1	125	25	18,0	14,5	21,00	
22	1,25	125	25	18,0	14,5	20,75	
22	1,5	125	25	18,0	14,5	20,50	
22	2	140	33	18,0	14,5	20,00	
23	1	125	25	18,0	14,5	22,00	
23	1,5	125	25	18,0	14,5	21,50	
24	1	140	25	18,0	14,5	23,00	
24	1,5	140	25	18,0	14,5	22,50	
24	2	140	25	18,0	14,5	22,00	
25	1	140	25	18,0	14,5	24,00	
25	1,5	140	25	18,0	14,5	23,50	
25	2	140	25	18,0	14,5	23,00	
26	1	140	25	18,0	14,5	25,00	
26	1,5	140	25	18,0	14,5	24,50	
26	2	140	25	18,0	14,5	24,00	
27	1	140	25	20,0	16,0	26,00	
27	1,5	140	25	20,0	16,0	25,50	
27	2	140	25	20,0	16,0	25,00	
28	1	140	25	20,0	16,0	27,00	
28	1,5	140	25	20,0	16,0	26,50	
28	2	140	25	20,0	16,0	26,00	
30	1	150	28	22,0	18,0	29,00	
30	1,5	150	28	22,0	18,0	28,50	
30	2	150	28	22,0	18,0	28,00	
30	3	180	46	22,0	18,0	27,00	
32	1,5	150	28	22,0	18,0	30,50	
32	2	150	28	22,0	18,0	30,00	
33	1,5	160	30	25,0	20,0	31,50	
33	2	160	30	25,0	20,0	31,00	
33	3	180	46	25,0	20,0	30,00	
34	1	170	30	28,0	22,0	33,00	
34	1,5	170	30	28,0	22,0	32,50	
34	2	170	30	28,0	22,0	32,00	

Materiali / Application: A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / R2 - R3 / P2

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE - Imbocco "C"

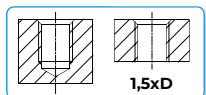
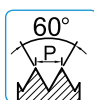
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS **HSSE M35 5%Co**

STRAIGHT FLUTES - Chamfer form "C"

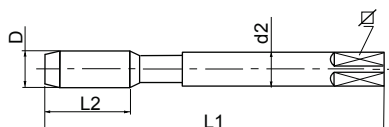
ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H



 HSSE



4521.0

### DIN 374



DIN 374						4521.0
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>		
35	1,5	170	30	28,0	22,0	33,50
35	2	170	30	28,0	22,0	33,00
35	3	200	50	28,0	22,0	32,00
36	1	170	30	28,0	22,0	35,00
36	1,25	170	30	28,0	22,0	34,75
36	1,5	170	30	28,0	22,0	34,50
36	2	170	30	28,0	22,0	34,00
36	3	200	50	28,0	22,0	33,00
37	1	170	30	28,0	22,0	36,00
37	1,5	170	30	28,0	22,0	35,50
38	1	170	30	28,0	22,0	37,00
38	1,5	170	30	28,0	22,0	36,50
38	2	170	30	28,0	22,0	36,00
38	3	200	50	28,0	22,0	35,00
39	1	170	30	32,0	24,0	38,00
39	1,5	170	30	32,0	24,0	37,50
39	2	170	30	32,0	24,0	37,00
39	3	200	50	32,0	24,0	36,00
40	1	170	30	32,0	24,0	39,00
40	1,5	170	30	32,0	24,0	38,50
40	2	170	30	32,0	24,0	38,00
40	3	200	50	32,0	24,0	37,00
42	1	170	30	32,0	24,0	41,00
42	1,5	170	30	32,0	24,0	40,50
42	2	170	30	32,0	24,0	40,00
42	3	200	55	32,0	24,0	39,00
* 45	1	180	32	36,0	29,0	44,00
* 45	1,5	180	32	36,0	29,0	43,50
* 45	2	180	32	36,0	29,0	43,00
* 45	3	200	50	36,0	29,0	42,00
* 48	1	190	32	36,0	29,0	47,00
* 48	1,5	190	32	36,0	29,0	46,50
* 48	2	190	32	36,0	29,0	46,00
* 48	3	220	65	36,0	29,0	45,00
* 49	1,5	190	32	36,0	29,0	47,50
* 49	3	220	65	36,0	29,0	46,00

\* Acciaio HSS / HSS Steel

Materiali / Application: A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / R2 - R3 / P2

MASCHI A MACCHINA HSS M2

SCANALATURE DIRITTE - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS HSS M2

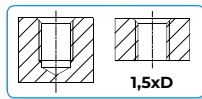
STRAIGHT FLUTES - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

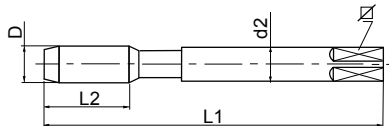
 HSS




4521.0



### DIN 374



DIN 374							4521.0
D	P	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		
50	1	190	32	36,0	29,0	49,00	
50	1,5	190	32	36,0	29,0	48,50	
50	2	190	32	36,0	29,0	48,00	
50	3	220	65	36,0	29,0	47,00	
52	1,5	190	32	40,0	32,0	50,50	
52	2	190	32	40,0	32,0	50,00	
52	3	220	65	40,0	32,0	49,00	
54	1,5	190	32	40,0	32,0	52,50	
54	2	190	32	40,0	32,0	52,00	
55	1,5	190	32	40,0	32,0	53,50	
55	2	190	32	40,0	32,0	53,00	
55	3	220	65	40,0	32,0	52,00	
56	1,5	190	32	40,0	32,0	54,50	
56	2	190	32	40,0	32,0	54,00	
56	3	220	65	40,0	32,0	53,00	
56	4	220	65	40,0	32,0	52,00	
58	1,5	190	32	40,0	32,0	56,50	
58	2	190	32	40,0	32,0	56,00	
58	3	220	65	40,0	32,0	55,00	
60	1,5	190	32	45,0	35,0	58,50	
60	2	190	32	45,0	35,0	58,00	
60	3	220	65	45,0	35,0	57,00	
60	4	220	65	45,0	35,0	56,00	
62	1,5	190	32	50,0	39,0	60,50	
62	2	190	32	50,0	39,0	60,00	
63	1,5	190	32	50,0	39,0	61,50	
64	1,5	190	32	50,0	39,0	62,50	
64	2	190	32	50,0	39,0	62,00	
64	3	220	65	50,0	39,0	61,00	
64	4	220	65	50,0	39,0	60,00	

Materiali / Application: A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / R2 - R3 / P2

MASCHI A MACCHINA per DADI HSS M2  
 Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H  
 Imbocco 18 - 20 filetti

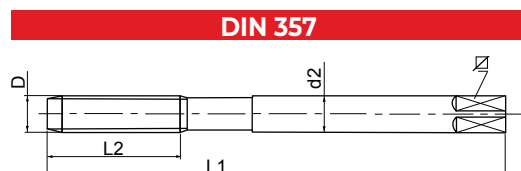
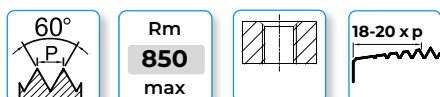



*NUT MACHINE TAPS HSS M2*  
*Iso Metric Fine Thread - UNI 4535 - DIN 13 - 6H*  
*Chamfer 18 - 20 threads*

 HSS



1525



DIN 357							1525
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		
8	1	125	36	6,0	4,9	7,00	
10	1	140	36	7,0	5,5	9,00	
10	1,25	140	40	7,0	5,5	8,75	
12	1,25	180	40	9,0	7,0	10,75	
12	1,5	180	45	9,0	7,0	10,50	
14	1,5	200	45	11,0	9,0	12,50	
16	1,5	200	45	12,0	9,0	14,50	
18	1,5	220	45	14,0	11,0	16,50	
20	1,5	250	50	16,0	12,0	18,50	

Materiali / Application: A1 - A2 - A3 - A4