

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Chamfer form "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

 HSSE



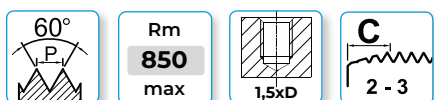
4512.1



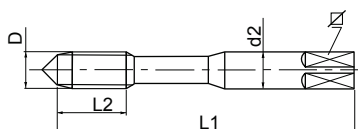
4512.V1




4512.T1



DIN 371



DIN 371							4512.1	4512.V1	4512.T1
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	ST	TIN
2	0,4	45	10	2,8	2,1	1,60			
2,5	0,45	50	13	2,8	2,1	2,05		*	*
3	0,5	56	10	3,5	2,7	2,50			
3,5	0,6	56	11	4,0	3,0	2,90		*	*
4	0,7	63	13	4,5	3,4	3,30			
5	0,8	70	13	6,0	4,9	4,20			
6	1	80	16	6,0	4,9	5,00			
7	1	80	16	7,0	5,5	6,00		*	*
8	1,25	90	18	8,0	6,2	6,75			
10	1,5	100	20	10,0	8,0	8,50			
* Prezzo a richiesta / Price on demand									
Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2									

N.B.: M8 e M10 centro femmina / M8 and M10 female center

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

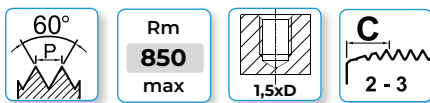
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

MACHINE TAPS **HSSE M35 5%Co**

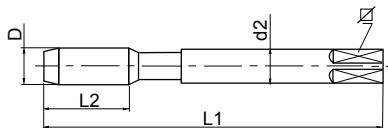
SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

HSSE



DIN 376



DIN 376							4514.1	4514.V1	4514.T1
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	ST	TIN
4	0,7	63	13	2,8	2,1	3,30		-	-
5	0,8	70	13	3,5	2,7	4,20		-	-
6	1	80	16	4,5	3,4	5,00		-	-
8	1,25	90	18	6,0	4,9	6,75			
10	1,5	100	20	7,0	5,5	8,50			
12	1,75	110	25	9,0	7,0	10,25			
14	2	110	28	11,0	9,0	12,00			
16	2	110	28	12,0	9,0	14,00			
18	2,5	125	33	14,0	11,0	15,50			
20	2,5	140	33	16,0	12,0	17,50			
22	2,5	140	33	18,0	14,5	19,50			
24	3	160	39	18,0	14,5	21,00			
27	3	160	39	20,0	16,0	24,00			
30	3,5	180	46	22,0	18,0	26,50			
33	3,5	180	46	25,0	20,0	29,50		-	-
36	4	200	50	28,0	22,0	32,00		-	-
39	4	200	50	32,0	24,0	35,00		-	-
42	4,5	200	55	32,0	24,0	37,50		-	-
* 45	4,5	220	60	36,0	29,0	40,50		-	-
* 48	5	250	65	36,0	29,0	43,00		-	-
* 52	5	250	65	40,0	32,0	47,00		-	-

* Acciaio HSS / HSS steel

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2

N.B.: ≤ M8 centro femmina / ≤ M8 female center

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA HSS M2

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H



MACHINE TAPS HSS M2

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

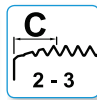
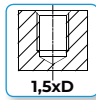
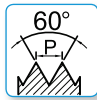
HSS



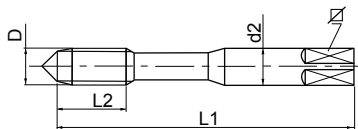
1512.1



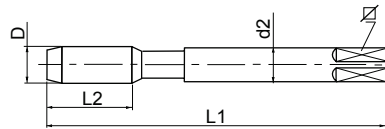
1514.1



DIN 371 D ≤ 10mm.



DIN 376 D ≥ 12mm.



	DIN 371					DIN 376			1512.1	1514.1
D	p	L ₁	L ₂	d ₂		d ₂				
3	0,5	56	10	3,5	2,7			2,50		-
4	0,7	63	13	4,5	3,4	2,8	2,1	3,30		
5	0,8	70	13	6,0	4,9	3,5	2,7	4,20		
6	1	80	16	6,0	4,9	4,5	3,4	5,00		-
8	1,25	90	18	8,0	6,2	6,0	4,9	6,75		
10	1,5	100	20	10,0	8,0	7,0	5,5	8,50		
12	1,75	110	25			9,0	7,0	10,25	-	

Materiali / Application: A2 - A3 / G3 - G4 / P2

M

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

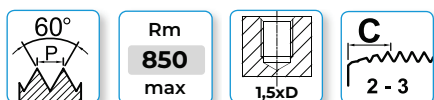
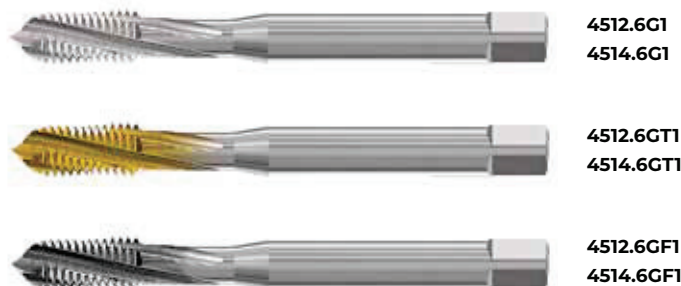
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **Tolleranza 6G**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

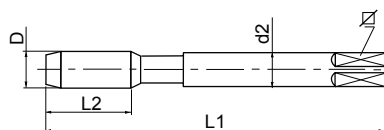
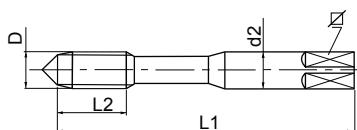
ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **Tolerance 6G**


 HSSE



DIN 371 D ≤ 10mm.

DIN 376 D ≥ 12mm.



DIN 371 / DIN 376							4512.6G1	4514.6G1	4512.6GT1	4514.6GT1	4512.6GF1	4514.6GF1
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	nudi/naked	TIN	TIN	HPC	HPC
3	0,5	56	10	3,5	2,7	2,50		-				
4	0,7	63	13	4,5	3,4	3,30		-				
5	0,8	70	13	6,0	4,9	4,20		-				
6	1	80	16	6,0	4,9	5,00		-				
7	1	80	16	7,0	5,5	6,00	*	-	*		*	
8	1,25	90	18	8,0	6,2	6,75		-				
10	1,5	100	20	10,0	8,0	8,50		-				
12	1,75	110	25	9,0	7,0	10,25	-					
* Prezzo a richiesta / Price on demand												
Altre dimensioni su richiesta / Other dimensions on demand												
Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2 HPC: A1 - A2 - A3 - A4 / G3 - G4 / AM2 - AM3 / R2												

N.B.: ≥ M8 centro femmina / ≥ M8 female center

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **Tolleranza 6H + 0,10**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **Tolerance 6H + 0,10**

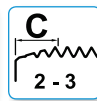
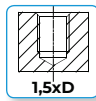
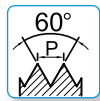
 HSSE



4812.1

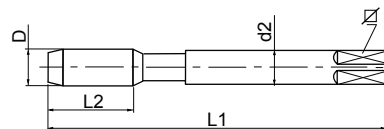
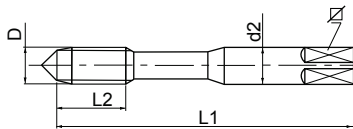



4814.1



DIN 371 D ≤ 10mm.

DIN 376 D ≥ 12mm.



DIN 371 / DIN 376							4812.1	4814.1
D	p	L ₁	L ₂	d ₂	□		nudi/naked	nudi/naked
3	0,5	56	10	3,5	2,7	2,50		-
4	0,7	63	13	4,5	3,4	3,30		-
5	0,8	70	13	6,0	4,9	4,20		-
6	1	80	16	6,0	4,9	5,00		-
7	1	80	16	7,0	5,5	6,00	*	-
8	1,25	90	18	8,0	6,2	6,75		-
10	1,5	100	20	10,0	8,0	8,50		-
12	1,75	110	25	9,0	7,0	10,25	-	
14	2	110	28	11,0	9,0	12,00	-	*
16	2	110	28	12,0	9,0	14,00	-	*

* Prezzo a richiesta / Price on demand

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2

N.B.: ≥ M8 centro femmina / female center