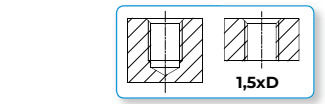
# MASCHI A MACCHINA - *MACHINE TAPS*

MASCHI A MACCHINA **HSSE M35 5%Co**
**Imbocco "C"**
Filettatura ASME B1.1 **8-UN** - 2B

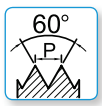
*MACHINE TAPS **HSSE M35 5%Co***
***Chamfer form "C"***
*ASME B1.1 **8-UN** - 2B*

HSSE

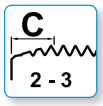



4583.0.8

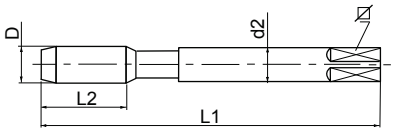

4584.3.8








**DIN 2184/1**




| | | | | | | | DIN 2184/1 | 4583.0.8 | 4584.3.8 |
|---|---|---|---|---|---|---|---|---|---|
| D | filetti x 1" TPI | $L_1$ | $L_2$ | $d_2$ | ⌀ | | | Tagli diritti *Straight flutes* | Elica 40° *Helix 40°* |
| 1"1/8 | 8 | 180 | 40 | 22,0 | 18,0 | 25,40 | | | |
| 1"1/4 | 8 | 180 | 40 | 22,0 | 18,0 | 28,60 | | | |
| 1"3/8 | 8 | 200 | 50 | 28,0 | 22,0 | 31,75 | | | |
| 1"1/2 | 8 | 200 | 50 | 28,0 | 22,0 | 34,90 | | | |
| 1"5/8 | 8 | 200 | 50 | 32,0 | 24,0 | 38,10 | | | |
| *1"3/4 | 8 | 200 | 50 | 36,0 | 29,0 | 41,30 | | | |
| *1"7/8 | 8 | 225 | 60 | 36,0 | 29,0 | 44,45 | | | |
| *2" | 8 | 225 | 60 | 40,0 | 32,0 | 47,60 | | | |
| *2"1/4 | 8 | 250 | 65 | 45,0 | 35,0 | 54,00 | | | |
| *2"1/2 | 8 | 275 | 70 | 50,0 | 39,0 | 60,30 | | | |

* Acciaio HSS / *HSS Steel*

Materiali / *Application*: A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / R2 - R3 / P2

# MASCHI A MACCHINA - *MACHINE TAPS*

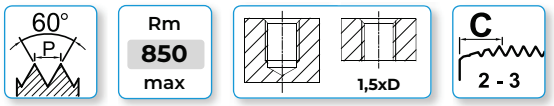
MASCHI A MACCHINA **HSSE M35 5%Co**
**SCANALATURE DIRITTE - Imbocco "C"**
Filettatura ASME B1.1 **12-UN / 16-UN / 20-UN** - 2B

*MACHINE TAPS **HSSE M35 5%Co***
***STRAIGHT FLUTES - Chamfer form "C"***
*ASME B1.1 **12-UN / 16-UN / 20-UN** - 2B*

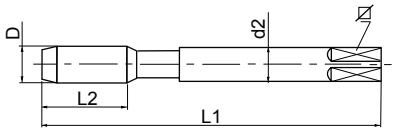
HSSE

4583.0.12
4583.0.16
4583.0.20






**NORMA DI FABBRICA / FIUM NORM**




| NORMA DI FABBRICA | | | | | | 4583.0.12 | | 4583.0.16 | | 4583.0.20 |
|---|---|---|---|---|---|---|---|---|---|---|
| D | $L_1$ | $L_2$ | $d_2$ | ⌀ | | 12 filetti per 1" *12 TPI* | | 16 filetti per 1" *16 TPI* | | 20 filetti per 1" *20 TPI* |
| 3/8 | 100 | 20 | 7,0 | 5,5 | - | | - | | 8,30 | * |
| 5/8 | 100 | 22 | 12,0 | 9,0 | - | | - | | 14,60 | * |
| 7/8 | 125 | 25 | 18,0 | 14,5 | 20,10 | | - | | - | |
| 1" | 140 | 28 | 18,0 | 14,5 | - | | 23,80 | * | - | |
| 1"1/16 | 140 | 25 | 20,0 | 16,0 | 24,90 | | - | | 25,70 | * |
| 1"1/8 | 150 | 28 | 22,0 | 18,0 | | | 27,00 | * | 27,30 | * |
| 1"3/16 | 150 | 28 | 22,0 | 18,0 | 28,00 | | - | | - | |
| 1"1/4 | 150 | 28 | 22,0 | 18,0 | - | | 30,15 | * | 30,50 | * |
| 1"5/16 | 170 | 30 | 28,0 | 22,0 | 31,20 | | - | | - | |
| 1"3/8 | 170 | 30 | 28,0 | 22,0 | - | | - | | 33,70 | * |
| 1"1/2 | 170 | 30 | 28,0 | 22,0 | - | | 36,50 | * | - | |
| 1"5/8 | 170 | 30 | 32,0 | 24,0 | 39,20 | | - | | - | |

* Prezzi a richiesta / *Price on demand*

Materiali / *Application*: A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / R2 - R3 / P2