

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

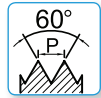
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS **HSSE M35 5%Co**

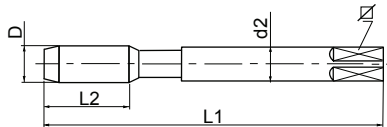
SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

 HSSE



**DIN 374**



4522.3



4522.V3




4522.T3



4522.F3



4522.L3

DIN 374							4522.3	4522.V3	4522.T3	4522.F3	4522.L3
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		nudi/naked	ST	TIN	HPC	Filettatura SINISTRA 35° LEFT Hand 35°
6	0,75	80	10	4,5	3,4	5,25		-	-	-	-
8	0,75	90	13	6,0	4,9	7,25	*	-	-	-	-
8	1	90	13	6,0	4,9	7,00		-	-	-	-
9	1	90	18	7,0	5,5	8,00		-	-	-	-
10	1	90	15	7,0	5,5	9,00		-	-	-	-
10	1,25	100	15	7,0	5,5	8,75		-	-	-	-
11	1	100	13	8,0	6,2	10,00	*	-	-	-	-
12	1	100	13	9,0	7,0	11,00		-	-	-	-
12	1,25	100	13	9,0	7,0	10,75		-	-	-	-
12	1,5	100	15	9,0	7,0	10,50		-	-	-	-
13	1	100	15	11,0	9,0	12,00		-	-	-	-
14	1	100	15	11,0	9,0	13,00		-	-	-	-
14	1,25	100	15	11,0	9,0	12,75		-	-	-	-
14	1,5	100	15	11,0	9,0	12,50		-	-	-	-
15	1	100	22	12,0	9,0	14,00		-	-	-	-
15	1,5	100	22	12,0	9,0	13,50	*	-	-	-	-
16	1	100	15	12,0	9,0	15,00		-	-	-	-
16	1,5	100	15	12,0	9,0	14,50		-	-	-	-
17	1	110	25	14,0	11,0	16,00		-	-	-	-
18	1	110	17	14,0	11,0	17,00		-	-	-	-
18	1,5	110	17	14,0	11,0	16,50		-	-	-	-
18	2	125	25	14,0	11,0	16,00		-	-	-	-
20	1	125	17	16,0	12,0	19,00		-	-	-	-
20	1,5	125	17	16,0	12,0	18,50		-	-	-	-
20	2	140	25	16,0	12,0	18,00		-	-	-	-
22	1	125	18	18,0	14,5	21,00		-	-	-	-
22	1,5	125	18	18,0	14,5	20,50		-	-	-	-
22	2	140	25	18,0	14,5	20,00		-	-	-	-
24	1	140	20	18,0	14,5	23,00		-	-	-	-
24	1,5	140	20	18,0	14,5	22,50		-	-	-	-
24	2	140	20	18,0	14,5	22,00		-	-	-	-

\* Prezzo a richiesta / Price on demand

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

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MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

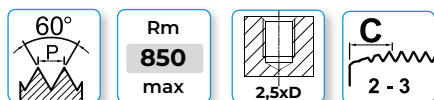
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS **HSSE M35 5%Co**

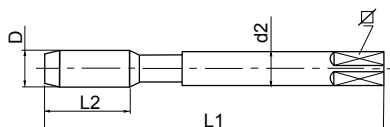
SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"


ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

 HSSE



### DIN 374



DIN 374							4522.3	4522.V3	4522.T3	4522.F3
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		nudi/naked	ST	TIN	HPC
25	1	140	20	18,0	14,5	24,00		-	-	-
25	1,5	140	20	18,0	14,5	23,50		-	-	-
25	2	140	20	18,0	14,5	23,00	*	-	-	-
26	1,5	140	20	18,0	14,5	24,50		-	-	-
27	1	140	20	20,0	16,0	26,00	*	-	-	-
27	1,5	140	20	20,0	16,0	25,50		-	-	-
27	2	140	20	20,0	16,0	25,00		-	-	-
28	1,5	140	20	20,0	16,0	26,50		-	-	-
30	1,5	150	22	22,0	18,0	28,50		-	-	-
30	2	150	22	22,0	18,0	28,00		-	-	-
30	3	180	35	22,0	18,0	27,00	*	-	-	-
32	1,5	150	22	22,0	18,0	30,50		-	-	-
32	2	150	22	22,0	18,0	30,00		-	-	-
33	1,5	160	24	25,0	20,0	31,50	*	-	-	-
33	2	160	24	25,0	20,0	31,00		-	-	-
33	3	180	35	25,0	20,0	30,00		-	-	-
34	1,5	170	24	28,0	22,0	32,50	*	-	-	-
35	1,5	170	24	28,0	22,0	33,50	*	-	-	-
36	1,5	170	24	28,0	22,0	34,50		-	-	-
36	2	170	24	28,0	22,0	34,00		-	-	-
36	3	200	40	28,0	22,0	33,00		-	-	-
38	1,5	170	24	28,0	22,0	36,50	*	-	-	-
39	1,5	170	25	32,0	24,0	37,50	*	-	-	-
39	2	170	25	32,0	24,0	37,00	*	-	-	-
39	3	200	40	32,0	24,0	36,00		-	-	-
40	1,5	170	25	32,0	24,0	38,50	*	-	-	-
40	2	170	25	32,0	24,0	38,00	*	-	-	-
40	3	200	40	32,0	24,0	37,00	*	-	-	-
42	1,5	170	25	32,0	24,0	40,50	*	-	-	-
42	2	170	25	32,0	24,0	40,00		-	-	-
42	3	200	40	32,0	24,0	39,00		-	-	-

\* Prezzo a richiesta / Price on demand

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2 / T1 / N1  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA HSS M2

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS HSS M2

SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

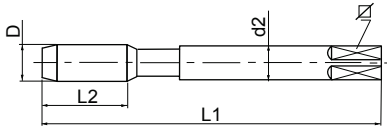
 HSS




4522.3



### DIN 374



DIN 374							4522.3
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		
45	1,5	180	27	36,0	29,0	43,50	*
45	2	180	27	36,0	29,0	43,00	*
45	3	200	32	36,0	29,0	42,00	*
48	1,5	190	27	36,0	29,0	46,50	*
48	2	190	27	36,0	29,0	46,00	*
48	3	220	36	36,0	29,0	45,00	*
50	1,5	190	27	36,0	29,0	48,50	*
50	2	190	27	36,0	29,0	48,00	*
50	3	220	36	36,0	32,0	47,00	*
52	1,5	190	27	40,0	32,0	50,50	*
52	2	190	27	40,0	32,0	50,00	*
52	3	220	36	40,0	32,0	49,00	*

\* Prezzo a richiesta / Price on demand

Materiali / Application: A5 - A6 / G1 - G2 - G3 - G4 - G5 / AM3 - AM4 - AM5 - AM6 / R3 - R4 / P2 - P3 / GR

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SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13

 HSSE

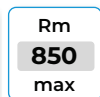


4522.6G3

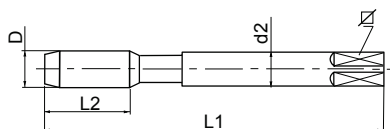
4522.7G3


4822.3

4922.3



### DIN 374



DIN 374							4522.6G3	4522.7G3	4822.3	4922.3
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		6G	7G	6H + 0,1	6H + 0,2
8	1	90	13	6,0	4,9	7,00		*		*
10	1	90	15	7,0	5,5	9,00		*		*
10	1,25	100	15	7,0	5,5	8,75		*		*
12	1	100	13	9,0	7,0	11,00	*	*	*	*
12	1,25	100	13	9,0	7,0	10,75		*		*
12	1,5	100	13	9,0	7,0	10,50		*		*
14	1	100	15	11,0	9,0	13,00	*	*	*	*
14	1,5	100	15	11,0	9,0	12,50		*		*
16	1,5	100	15	12,0	9,0	14,50		*		*

\* Prezzo a richiesta / Price on demand

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2