

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA HSS-Co-PM

SCANALATURE ELICOIDALI - **ELICA DESTRA 45°** - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - **6HX**

Rivestimento **TIN-OX Plus** **Universali**

**MASCHIATURA RIGIDA SINCRONIZZATA**

*COLD FORMING MACHINE TAPS HSS-Co-PM*

*SPIRAL FLUTES - **RIGHT HELIX 45°** - Chamfer form "C"*

*ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX***

*TIN-OX Plus coated **Universal use***

**RIGID TAPPING SYNCHRO**

**HSS-Co-PM**



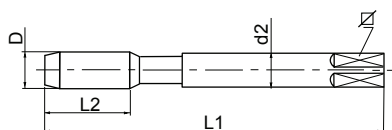
4522.U5



4522.UC5



**DIN 374**



DIN 374							4522.U5	4522.UC5
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅			FORO CENTRALE with central hole
8	1	90	13	6,0	4,9	7,00		
10	1	90	15	7,0	5,5	9,00		
10	1,25	100	15	7,0	5,5	8,75		
12	1	100	13	9,0	7,0	11,00		
12	1,25	100	13	9,0	7,0	10,75		
12	1,5	100	13	9,0	7,0	10,50		
14	1,5	100	15	11,0	9,0	12,50		
16	1,5	100	15	12,0	9,0	14,50		
18	1,5	110	17	14,0	11,0	16,50		
20	1,5	125	17	16,0	12,0	18,50		
22	1,5	125	18	18,0	14,5	20,50		
24	1,5	140	20	18,0	14,5	22,50		

Materiali / Application: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R2