

# UNF

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE **HSS-Co-8%**

Filettatura ASME B1.1 a passo fine UNF - **2BX**

Con canalini laterali di lubrificazione - Imbocco "C"

Rivestimento **TIN**

**COLD FORMING MACHINE TAPS HSS-Co-8%**

ASME B1.1 Unified Fine Thread UNF - **2BX**

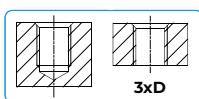
Whit lateral lubrication little flutes - Chamfer form "C"

**TIN coated**

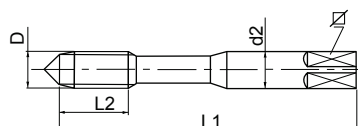
 HSS-Co-8%



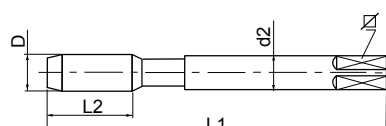
4577.T




**DIN 371 D ≤ 3/8 UNF**



**DIN 374 D ≥ 7/16 UNF**



DIN 371 / DIN 374							4577.T
D	filetti x 1" TPI	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		
n. 6	40	56	11	4,0	3,0	3,20	
n. 8	36	63	13	4,5	3,4	3,85	
n. 10	32	70	13	6,0	4,9	4,45	
1/4	28	80	16	7,0	5,5	5,90	
5/16	24	90	18	8,0	6,2	7,45	
3/8	24	90	15	10,0	8,0	9,00	
7/16	20	100	20	8,0	6,2	10,50	
1/2	20	100	20	9,0	7,0	12,10	
9/16	18	100	22	11,0	9,0	13,70	
3/4	16	110	25	14,0	11,0	18,40	
1"	12	140	28	18,0	14,5	24,45	

Materiali / Application: A1 - A2 - A3 - A4 / X1 - X2 - X3 / AM1 - AM2 - AM3 / R1 - R2