

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE DIRITTE **Rivestimento HPC**

Filettatura metrica ISO/DIN 13 – UNI 4535 a passo grosso – **6HX**

**MASCHIATURA RIGIDA SINCRONIZZATA**

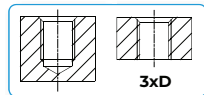
MACHINE TAPS **HSS-Co-PM**

STRAIGHT FLUTES **HPC coated**

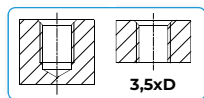
ISO Metric Coarse Thread – UNI 4535 – DIN 13 – **6HX**

**RIGID TAPPING SYNCHRO**

**HSS-Co-PM**



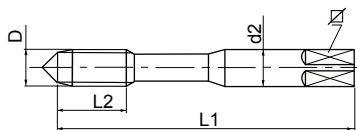
4511.XS2



4511.XC2

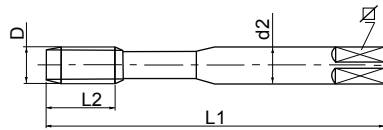


**DIN 371**



M6

**DIN 371**



≥ M8

DIN 371							4511.XS2	4511.XC2
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	□			FORO CENTRALE with central hole
6	1	80	10	6,0	4,9	5,00		
8	1,25	90	13	8,0	6,2	6,80		
10	1,5	100	15	10,0	8,0	8,50		
12	1,75	110	18	<b>12,0</b>	9,0	10,30		
16	2	110	20	<b>16,0</b>	12,0	14,00		

Materiali / Application : A5 - A6 / G1 - G2 - G3 - G4 - G5 / AM3 - AM4 - AM5 - AM6 / R3 - R4 / P2 - P3 / GR

**N.B.:** d<sub>2</sub> tolleranza h6 / d<sub>2</sub> tolerance h6

# MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE

Filettatura metrica ISO/DIN13 – UNI 4535 a passo grosso – **6HX**

**Rivestimento TICN per GHISA**

MACHINE TAPS **HSSE M35 5%Co**

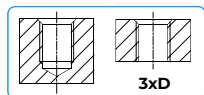
STRAIGHT FLUTES

ISO Metric Coarse Thread – UNI 4535 – DIN 13 – **6HX**

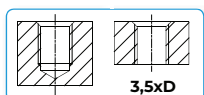
**TICN coated for CAST IRON**



**HSSE**



4511.2  
4513.2

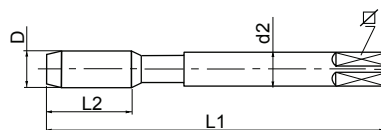
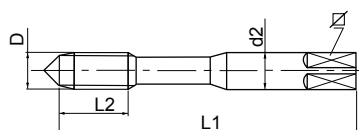


4511.C2  
4513.C2



**DIN 371 D ≤ 10mm.**

**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4511.2	4513.2	4511.C2	4513.C2
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	□	⊘			FORATI with central hole	FORATI with central hole
3	0,5	56	10	3,5	2,7	2,50		-	-	-
4	0,7	63	13	4,5	3,4	3,30		-	-	-
5	0,8	70	13	6,0	4,9	4,20		-	-	-
6	1	80	16	6,0	4,9	5,00		-	-	-
8	1,25	90	18	8,0	6,2	6,75		-	-	-
10	1,5	100	20	10,0	8,0	8,50		-	-	-
12	1,75	110	25	9,0	7,0	10,25	-		-	
14	2	110	28	11,0	9,0	12,00	-		-	
16	2	110	28	12,0	9,0	14,00	-		-	
18	2,5	125	33	14,0	11,0	15,50	-		-	
20	2,5	140	33	16,0	12,0	17,50	-		-	

Materiali / Application : G1 - G2 - G3 - G4 - G5 / AM3 - AM4 - AM5 - AM6 / R3 / P2 / S1

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE DIRITTE

Filettatura metrica ISO/DIN13 - UNI 4535 a passo grosso - **6HX**

**Rivestimento TIALN per GHISA**

MACHINE TAPS **HSS-Co-PM**

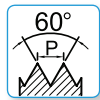
STRAIGHT FLUTES

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX**

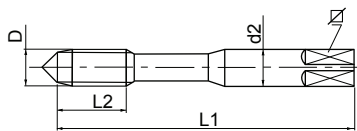
**TIALN coated for CAST IRON**



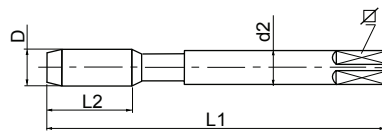
**HSS-Co-PM**



**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4511.X2	4513.X2	4511.XE2	4513.XE2	4511.XCE2	4513.XCE2
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		IMBOCCO "C" Chamfer "C"	IMBOCCO "C" Chamfer "C"	IMBOCCO "E" Chamfer "E"	IMBOCCO "E" Chamfer "E"	IMBOCCO "E" FORATI Chamfer "E" with hole	IMBOCCO "E" FORATI Chamfer "E" with hole
6	1	80	16	6,0	4,9	5,00		-		-		-
8	1,25	90	18	8,0	6,2	6,75		-		-		-
10	1,5	100	20	10,0	8,0	8,50		-		-		-
12	1,75	110	25	9,0	7,0	10,25	-		-		-	
14	2	110	28	11,0	9,0	12,00	-		-		-	
16	2	110	28	12,0	9,0	14,00	-		-		-	

Materiali / Application : G1 - G2 - G3 - G4 - G5 / AM4 / R3 - R4 / S1