

MASCHI A MACCHINA - MACHINE TAPS

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SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

Filettatura ASME B1.1 a passo fine UNF - **2BX**

Universali - per INOX





MACHINE TAPS

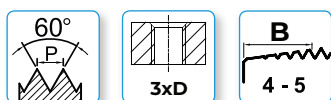
STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ASME B1.1 Unified Fine Thread UNF - **2BX**

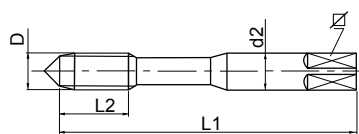
Universal use - for STAINLESS STEEL



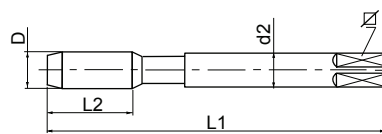
| | | | | |
|--|-----------------------------------|-----------|--|---------|
| <p> HSS-Co-PM</p> | <p>Rm 1200 max</p> | Universal |  | 4573.U1 |
| <p> HSSV</p> | <p>Rm 1000 max</p> | INOX |  | 4573.S1 |




DIN 371 D ≤ 1/4 UNF



DIN 374 D ≥ 5/16 UNF



| DIN 371 / DIN 374 | | | | | | | 4573.U1 | 4573.S1 |
|-------------------|------------------|----------------|----------------|----------------|------|---|------------|------------|
| D | filetti x 1" TPI | L ₁ | L ₂ | d ₂ | □ |  | ASP30 + TX | HSSV + HPC |
| n. 6 | 40 | 56 | 11 | 4,0 | 3,0 | 2,95 | | |
| n. 8 | 36 | 63 | 13 | 4,5 | 3,4 | 3,50 | | |
| n. 10 | 32 | 70 | 13 | 6,0 | 4,9 | 4,10 | | |
| 1/4 | 28 | 80 | 16 | 7,0 | 5,5 | 5,50 | | |
| 5/16 | 24 | 90 | 18 | 6,0 | 4,9 | 6,90 | | |
| 3/8 | 24 | 90 | 15 | 7,0 | 5,5 | 8,50 | | |
| 7/16 | 20 | 100 | 20 | 8,0 | 6,2 | 9,90 | | |
| 1/2 | 20 | 100 | 20 | 9,0 | 7,0 | 11,50 | | |
| 9/16 | 18 | 100 | 22 | 11,0 | 9,0 | 12,90 | | |
| 5/8 | 18 | 100 | 22 | 12,0 | 9,0 | 14,50 | | |
| 3/4 | 16 | 110 | 25 | 14,0 | 11,0 | 17,50 | | |
| 7/8 | 14 | 125 | 25 | 18,0 | 14,5 | 20,40 | | |
| 1" | 12 | 140 | 28 | 18,0 | 14,5 | 23,25 | | |

Materiali / Application: 4573.U1: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R2
4573.S1: A3 - A4 - A5 / X1 - X2 - X3 - X4