

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - **ELICA SINISTRA 15° - TAGLIO DESTRO** - Imbocco "D"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine

Rivestimento TiCN per TITANIO e leghe

MACHINE TAPS **HSS-Co-PM**

SPIRAL FLUTES - **LEFT HELIX 15° - RIGHT CUT** - Chamfer form "D"

ISO Metric Fine Thread - UNI 4535 - DIN 13

TiCN coated for TITANIUM and alloys



HSS-Co-PM



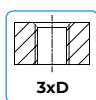
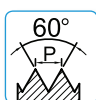
4521.XT1



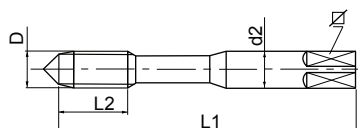
CRESTE ARROTONDATE
WITH ROUNDED CREST



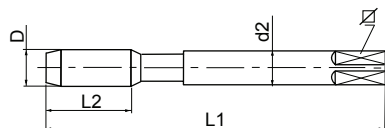
4521.XJT1



DIN 371 D ≤ 10mm.



DIN 374 D ≥ 12mm.



DIN 371 / DIN 374								4521.XT1	4521.XJT1
D	p	L ₁	L ₂	d ₂	∠		Preforo MJ	6HX	Filettatura MJ - 4H
8	1	90	18	8,0	6,2	7,00	7,10		
10	1	100	20	10,0	8,0	9,00	9,10		
10	1,25	100	20	10,0	8,0	8,75	8,90		
12	1,25	100	22	9,0	7,0	10,75	10,90		
12	1,5	100	22	9,0	7,0	10,50	10,60		
14	1,5	100	22	11,0	9,0	12,50	12,60		
16	1,5	100	22	12,0	9,0	14,50	14,60		

Materiali / Application: A6 / X4 / G3 - G4 / AM4 / R3 - R4 / T2 - T3 / N2 / S2