

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

 HSSE



4512.3



4512.V3



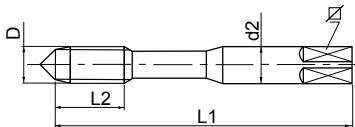
4512.T3





4512.F3



### DIN 371



| DIN 371 |      |                |                |                |   |   | 4512.3     | 4512.V3 | 4512.T3 | 4512.F3 |
|---------|------|----------------|----------------|----------------|---|---|------------|---------|---------|---------|
| D       | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> |  |  | nudi/naked | ST      | TIN     | HPC     |
| 2       | 0,4  | 45             | 7              | 2,8            | 2,1   | 1,60  |            |         |         | -       |
| 2,5     | 0,45 | 50             | 9              | 2,8            | 2,1   | 2,05  |            |         |         | -       |
| 3       | 0,5  | 56             | 5              | 3,5            | 2,7   | 2,50  |            |         |         |         |
| 3,5     | 0,6  | 56             | 7              | 4,0            | 3,0   | 2,90  |            |         |         |         |
| 4       | 0,7  | 63             | 7              | 4,5            | 3,4   | 3,30  |            |         |         |         |
| * 4,5   | 0,75 | 70             | 8              | 6,0            | 4,9   | 3,75  |            | -       | -       | -       |
| 5       | 0,8  | 70             | 8              | 6,0            | 4,9   | 4,20  |            |         |         |         |
| 6       | 1    | 80             | 10             | 6,0            | 4,9   | 5,00  |            |         |         |         |
| 7       | 1    | 80             | 10             | 7,0            | 5,5   | 6,00  |            |         |         |         |
| 8       | 1,25 | 90             | 13             | 8,0            | 6,2   | 6,75  |            |         |         |         |
| 10      | 1,5  | 100            | 15             | 10,0           | 8,0   | 8,50  |            |         |         |         |

\* Ad esaurimento / To exhaustion

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2

ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2

TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2

HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center

# MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

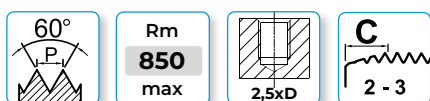
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

MACHINE TAPS **HSSE M35 5%Co**

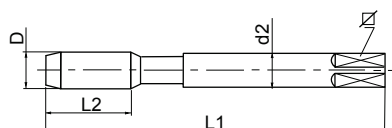
SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"


ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

 HSSE



**DIN 376**



| DIN 376 |      |                |                |                |      |   | 4514.3     | 4514.V3 | 4514.T3 | 4514.F3 |
|---------|------|----------------|----------------|----------------|------|---|------------|---------|---------|---------|
| D       | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> | ∇    |  | nudi/naked | ST      | TIN     | HPC     |
| 4       | 0,7  | 63             | 7              | 2,8            | 2,1  | 3,30  | •          | -       | -       | -       |
| 5       | 0,8  | 70             | 8              | 3,5            | 2,7  | 4,20  |            |         |         |         |
| 6       | 1    | 80             | 10             | 4,5            | 3,4  | 5,00  |            |         |         |         |
| 8       | 1,25 | 90             | 13             | 6,0            | 4,9  | 6,75  |            |         |         |         |
| 10      | 1,5  | 100            | 15             | 7,0            | 5,5  | 8,50  |            |         |         |         |
| 12      | 1,75 | 110            | 18             | 9,0            | 7,0  | 10,25   |            |         |         |         |
| 14      | 2    | 110            | 20             | 11,0           | 9,0  | 12,00   |            |         |         |         |
| 16      | 2    | 110            | 20             | 12,0           | 9,0  | 14,00   |            |         |         |         |
| 18      | 2,5  | 125            | 25             | 14,0           | 11,0 | 15,50   |            |         |         |         |
| 20      | 2,5  | 140            | 25             | 16,0           | 12,0 | 17,50   |            |         |         |         |
| 22      | 2,5  | 140            | 25             | 18,0           | 14,5 | 19,50   |            |         |         |         |
| 24      | 3    | 160            | 30             | 18,0           | 14,5 | 21,00   |            |         |         |         |
| 27      | 3    | 160            | 30             | 20,0           | 16,0 | 24,00   |            |         |         |         |
| 30      | 3,5  | 180            | 35             | 22,0           | 18,0 | 26,50   |            |         |         |         |
| 33      | 3,5  | 180            | 35             | 25,0           | 20,0 | 29,50   |            |         |         | *       |
| 36      | 4    | 200            | 40             | 28,0           | 22,0 | 32,00   |            |         |         | *       |
| 39      | 4    | 200            | 40             | 32,0           | 24,0 | 35,00   |            |         |         | *       |
| 42      | 4,5  | 200            | 40             | 32,0           | 24,0 | 37,50   |            |         |         | *       |
| * 45    | 4,5  | 220            | 50             | 36,0           | 29,0 | 40,50   |            |         |         | *       |
| * 48    | 5    | 250            | 50             | 36,0           | 29,0 | 43,00   |            |         |         | *       |
| * 52    | 5    | 250            | 50             | 40,0           | 32,0 | 47,00   |            |         |         | *       |

\* Acciaio HSS / HSS steel

\* Prezzo a richiesta / Price on demand

Materials / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 ST: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **Tolleranza 6G**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **Tolerance 6G**

 HSSE



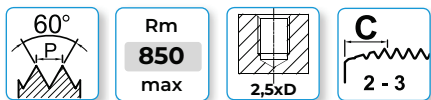
4512.6G3  
4514.6G3



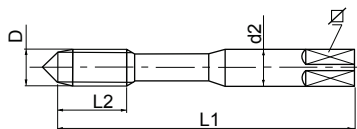
4512.6GT3  
4514.6GT3



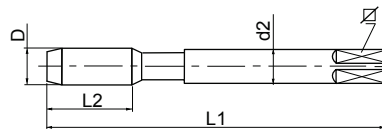
4512.6GF3  
4514.6GF3




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



| DIN 371 / DIN 376   |      |                |                |                |     |   | 4512.6G3   | 4514.6G3   | 4512.6GT3 | 4514.6GT3 | 4512.6GF3 | 4514.6GF3 |
|---|------|----------------|----------------|----------------|-----|---|------------|------------|-----------|-----------|-----------|-----------|
| D   | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> | ∠   |  | nudi/naked | nudi/naked | TIN       | TIN       | HPC       | HPC       |
| 3   | 0,5  | 56             | 5              | 3,5            | 2,7 | 2,50  |            | -          |           | -         |           | -         |
| 4   | 0,7  | 63             | 7              | 4,5            | 3,4 | 3,30  |            | -          |           | -         |           | -         |
| 5   | 0,8  | 70             | 8              | 6,0            | 4,9 | 4,20  |            | -          |           | -         |           | -         |
| 6   | 1    | 80             | 10             | 6,0            | 4,9 | 5,00  |            | -          |           | -         |           | -         |
| 8   | 1,25 | 90             | 13             | 8,0            | 6,2 | 6,75  |            | -          |           | -         |           | -         |
| 10  | 1,5  | 100            | 15             | 10,0           | 8,0 | 8,50  |            | -          |           | -         |           | -         |
| 12  | 1,75 | 110            | 18             | 9,0            | 7,0 | 10,25   | -          |            | -         |           | -         |           |
| 14  | 2    | 110            | 20             | 11,0           | 9,0 | 12,00   | -          |            | -         | *         | -         | *         |
| 16  | 2    | 110            | 20             | 12,0           | 9,0 | 14,00   | -          |            | -         | *         | -         | *         |
| Altre dimensioni su richiesta / Other dimensions on demand  |      |                |                |                |     |   |            |            |           |           |           |           |
| * Prezzo a richiesta / Price on demand  |      |                |                |                |     |   |            |            |           |           |           |           |
| Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2<br>TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2<br>HPC: A1 - A2 - A3 - A4 / G3 - G4 / AM2 - AM3 / R2 |      |                |                |                |     |   |            |            |           |           |           |           |

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center

# M

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **Tolleranza 7G**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **Tolerance 7G**

 HSSE



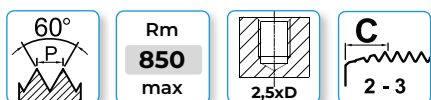
4512.7G3  
4514.7G3



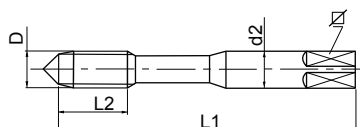
4512.7GT3  
4514.7GT3



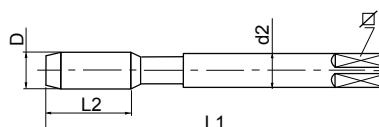
4512.7GF3  
4514.7GF3




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



| DIN 371 / DIN 376 |      |                |                |      |     |   | 4512.7G3   | 4514.7G3   | 4512.7GT3 | 4514.7GT3 | 4512.7GF3 | 4514.7GF3 |
|-------------------|------|----------------|----------------|------|-----|---|------------|------------|-----------|-----------|-----------|-----------|
| D                 | p    | L <sub>1</sub> | L <sub>2</sub> | d2   | ∠   |  | nudi/naked | nudi/naked | TIN       | TIN       | HPC       | HPC       |
| 3                 | 0,5  | 56             | 5              | 3,5  | 2,7 | 2,50  |            | -          |           | -         |           | -         |
| 4                 | 0,7  | 63             | 7              | 4,5  | 3,4 | 3,30  |            | -          |           | -         |           | -         |
| 5                 | 0,8  | 70             | 8              | 6,0  | 4,9 | 4,20  |            | -          |           | -         |           | -         |
| 6                 | 1    | 80             | 10             | 6,0  | 4,9 | 5,00  |            | -          |           | -         |           | -         |
| 8                 | 1,25 | 90             | 13             | 8,0  | 6,2 | 6,75  |            | -          |           | -         |           | -         |
| 10                | 1,5  | 100            | 15             | 10,0 | 8,0 | 8,50  |            | -          |           | -         |           | -         |
| 12                | 1,75 | 110            | 18             | 9,0  | 7,0 | 10,25   | -          |            | -         |           | -         |           |
| 14                | 2    | 110            | 20             | 11,0 | 9,0 | 12,00   | -          |            | -         | *         | -         | *         |
| 16                | 2    | 110            | 20             | 12,0 | 9,0 | 14,00   | -          |            | -         | *         | -         | *         |

Altre dimensioni su richiesta / Other dimensions on demand

\* Prezzo a richiesta / price on demand

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / G3 - G4 / AM2 - AM3 / R2

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **Tolleranza 4H**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **Tolerance 4H**

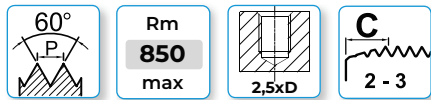
 HSSE



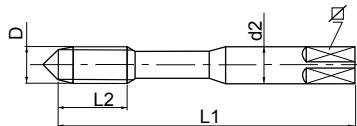
4512.4H3  
4514.4H3



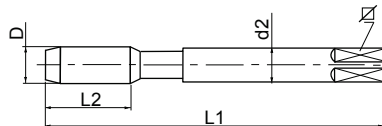
4512.4HF3  
4514.4HF3




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



| DIN 371 / DIN 376   |      |                |                |                |     |   | 4512.4H3   | 4514.4H3   | 4512.4HF3 | 4514.4HF3 |
|---|------|----------------|----------------|----------------|-----|---|------------|------------|-----------|-----------|
| D   | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> | ∠   |  | nudi/naked | nudi/naked | TX        | TX        |
| 3   | 0,5  | 56             | 5              | 3,5            | 2,7 | 2,50  |            | -          |           | -         |
| 4   | 0,7  | 63             | 7              | 4,5            | 3,4 | 3,30  |            | -          |           | -         |
| 5   | 0,8  | 70             | 8              | 6,0            | 4,9 | 4,20  |            | -          |           | -         |
| 6   | 1    | 80             | 10             | 6,0            | 4,9 | 5,00  |            | -          |           | -         |
| 8   | 1,25 | 90             | 13             | 8,0            | 6,2 | 6,75  |            | -          |           | -         |
| 10  | 1,5  | 100            | 15             | 10,0           | 8,0 | 8,50  |            | -          |           | -         |
| 12  | 1,75 | 110            | 18             | 9,0            | 7,0 | 10,25   | -          |            | -         |           |
| Altre dimensioni su richiesta / Other dimensions on demand  |      |                |                |                |     |   |            |            |           |           |
| Materiali / Application: nudi / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2<br>TX: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2- AM3 / R2 |      |                |                |                |     |   |            |            |           |           |

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center

# M

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40°

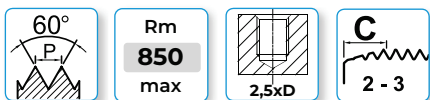
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **Tolleranza 6H + 0,10**

MACHINE TAPS **HSSE M35 5%Co**

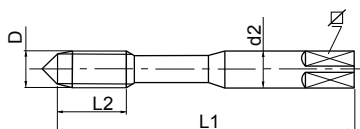
SPIRAL FLUTES - RIGHT HELIX 40°

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **Tolerance 6H + 0,10**

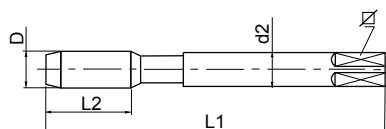
 HSSE




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



| DIN 371 / DIN 376 |      |                |                |                |     |   | 4812.3     | 4814.3     | 4812.T3 | 4814.T3 | 4812.F3 | 4814.F3 |
|-------------------|------|----------------|----------------|----------------|-----|---|------------|------------|---------|---------|---------|---------|
| D                 | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> | ∠   |  | nudi/naked | nudi/naked | TIN     | TIN     | HPC     | HPC     |
| 3                 | 0,5  | 56             | 5              | 3,5            | 2,7 | 2,50  |            | -          |         | -       |         | -       |
| 4                 | 0,7  | 63             | 7              | 4,5            | 3,4 | 3,30  |            | -          |         | -       |         | -       |
| 5                 | 0,8  | 70             | 8              | 6,0            | 4,9 | 4,20  |            | -          |         | -       |         | -       |
| 6                 | 1    | 80             | 10             | 6,0            | 4,9 | 5,00  |            | -          |         | -       |         | -       |
| 8                 | 1,25 | 90             | 13             | 8,0            | 6,2 | 6,80  |            | -          |         | -       |         | -       |
| 10                | 1,5  | 100            | 15             | 10,0           | 8,0 | 8,50  |            | -          |         | -       |         | -       |
| 12                | 1,75 | 110            | 18             | 9,0            | 7,0 | 10,30   | -          |            | -       |         | -       |         |
| 14                | 2    | 110            | 20             | 11,0           | 9,0 | 12,00   | -          |            | -       | *       | -       | *       |
| 16                | 2    | 110            | 20             | 12,0           | 9,0 | 14,00   | -          |            | -       | *       | -       | *       |

Altre dimensioni su richiesta / Other dimensions on demand

\* Prezzo a richiesta / Price on demand

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center

# M

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40°

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **Tolleranza 6H + 0,20**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - RIGHT HELIX 40°

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **Tolerance 6H + 0,20**

 HSSE



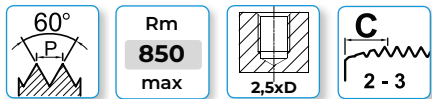
4912.3  
4914.3



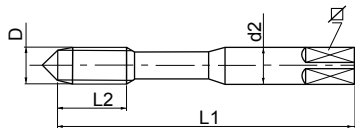
4912.T3  
4914.T3



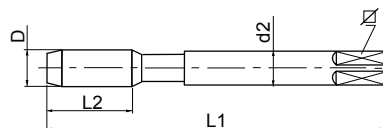
4912.F3  
4914.F3




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



| DIN 371 / DIN 376 |      |                |                |                |     |   | 4912.3     | 4914.3     | 4912.T3 | 4914.T3 | 4912.F3 | 4914.F3 |
|-------------------|------|----------------|----------------|----------------|-----|---|------------|------------|---------|---------|---------|---------|
| D                 | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> | ∠   |  | nudi/naked | nudi/naked | TIN     | TIN     | HPC     | HPC     |
| 3                 | 0,5  | 56             | 5              | 3,5            | 2,7 | 2,50  | *          | -          | *       | -       | *       | -       |
| 4                 | 0,7  | 63             | 7              | 4,5            | 3,4 | 3,30  | *          | -          | *       | -       | *       | -       |
| 5                 | 0,8  | 70             | 8              | 6,0            | 4,9 | 4,20  | *          | -          | *       | -       | *       | -       |
| 6                 | 1    | 80             | 10             | 6,0            | 4,9 | 5,00  | *          | -          | *       | -       | *       | -       |
| 8                 | 1,25 | 90             | 13             | 8,0            | 6,2 | 6,80  | *          | -          | *       | -       | *       | -       |
| 10                | 1,5  | 100            | 15             | 10,0           | 8,0 | 8,50  | *          | -          | *       | -       | *       | -       |
| 12                | 1,75 | 110            | 18             | 9,0            | 7,0 | 10,30   | -          | *          | -       | *       | -       | *       |
| 14                | 2    | 110            | 20             | 11,0           | 9,0 | 12,00   | -          | *          | -       | *       | -       | *       |
| 16                | 2    | 110            | 20             | 12,0           | 9,0 | 14,00   | -          | *          | -       | *       | -       | *       |

Altre dimensioni su richiesta / Other dimensions on demand

\* Prezzo a richiesta / Price on demand

Materiali / Application: nudo / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
 TIN: A1 - A2 - A3 - A4 / G3 - G4 / AM1 - AM2 - AM3 / R1 - R2  
 HPC: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center

# MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - **ELICA DESTRA 35°** - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

**Filettatura SINISTRA**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - **RIGHT HELIX 35°** - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

**LEFT HAND Thread**

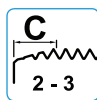
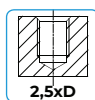
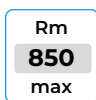
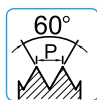
 HSSE



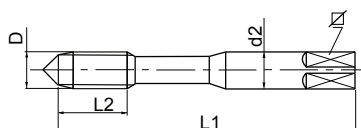
4512.L3  
4514.L3



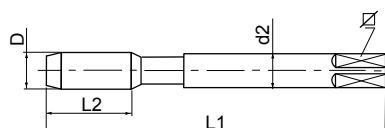
4512.LF3  
4514.LF3




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



| DIN 371 / DIN 376 |      |                |                |                |     |   | 4512.L3    | 4514.L3    | 4512.LF3 | 4514.LF3 |
|-------------------|------|----------------|----------------|----------------|-----|---|------------|------------|----------|----------|
| D                 | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> | ∠   |  | nudi/naked | nudi/naked | TX       | TX       |
| 3                 | 0,5  | 56             | 5              | 3,5            | 2,7 | 2,50  |            | -          |          | -        |
| 4                 | 0,7  | 63             | 7              | 4,5            | 3,4 | 3,30  |            | -          |          | -        |
| 5                 | 0,8  | 70             | 8              | 6,0            | 4,9 | 4,20  |            | -          |          | -        |
| 6                 | 1    | 80             | 10             | 6,0            | 4,9 | 5,00  |            | -          |          | -        |
| 8                 | 1,25 | 90             | 13             | 8,0            | 6,2 | 6,75  |            | -          |          | -        |
| 10                | 1,5  | 100            | 15             | 10,0           | 8,0 | 8,50  |            | -          |          | -        |
| 12                | 1,75 | 110            | 18             | 9,0            | 7,0 | 10,25   | -          |            | -        |          |
| 14                | 2    | 110            | 20             | 11,0           | 9,0 | 12,00   | -          |            | -        |          |
| 16                | 2    | 110            | 20             | 12,0           | 9,0 | 14,00   | -          |            | -        |          |

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application: nudi / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
TX: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2- AM3 / R2

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center



# MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - **ELICA DESTRA 40°** - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

**Serie lunga**

MACHINE TAPS **HSSE M35 5%Co**

SPIRAL FLUTES - **RIGHT HELIX 40°** - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

**Long series**

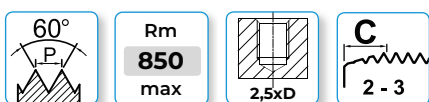
 HSSE



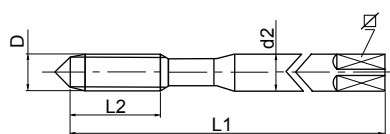
4112.3  
4114.3



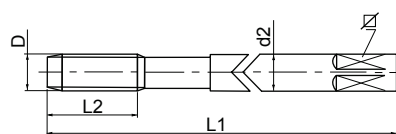
4112.F3  
4114.F3




**NORMA DI FABBRICA - FIUM NORM**



**NORMA DI FABBRICA - FIUM NORM**



| NORMA DI FABBRICA |      |                |                |                |     |   | 4112.3     | 4114.3     | 4112.F3 | 4114.F3 |
|-------------------|------|----------------|----------------|----------------|-----|---|------------|------------|---------|---------|
| D                 | p    | L <sub>1</sub> | L <sub>2</sub> | d <sub>2</sub> | ∠   |  | nudi/naked | nudi/naked | TICN    | TICN    |
| 4                 | 0,7  | 125            | 7              | 4,5            | 3,4 | 3,30  |            | -          |         | -       |
| 5                 | 0,8  | 140            | 8              | 6,0            | 4,9 | 4,20  |            | -          |         | -       |
| 6                 | 1    | 160            | 10             | 6,0            | 4,9 | 5,00  |            | -          |         | -       |
| 8                 | 1,25 | 180            | 13             | 8,0            | 6,2 | 6,75  |            | -          |         | -       |
| 10                | 1,5  | 180            | 16             | 10,0           | 8,0 | 8,50  |            | -          |         | -       |
| 12                | 1,75 | 225            | 23             | 9,0            | 7,0 | 10,25   | -          |            | -       |         |
| 14                | 2    | 225            | 23             | 11,0           | 9,0 | 12,00   | -          |            | -       |         |
| 16                | 2    | 225            | 23             | 12,0           | 9,0 | 14,00   | -          |            | -       |         |

Materiali / Application: nudi / naked: A1 - A2 - A3 - A4 / AM1 - AM2 / R1 - R2  
TICN: A1 - A2 - A3 - A4 / X1 - X2 / G3 - G4 / AM2 - AM3 / R2

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center