

MASCHI A MACCHINA

SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

Filettatura ASME B1.1 a passo grosso UNC - **2BX**

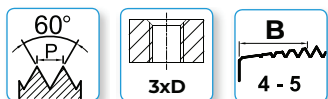
**Universali - per INOX**

MACHINE TAPS

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

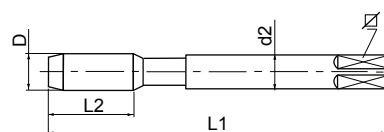
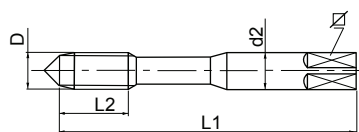
ASME B1.1 Unified Coarse Thread UNC - **2BX**

**Universal use - for STAINLESS STEEL**



**DIN 371 D ≤ 3/8 UNC**

**DIN 376 D ≥ 7/16 UNC**



D	filetti x 1" TPI	DIN 371 / DIN 376					4563.U1	4563.S1
		L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	□	⌘	ASP30 + TX	HSSV + HPC
n. 4	40	56	5	3,5	2,7	2,35		-
n. 5	40	56	5	3,5	2,7	2,65		-
n. 6	32	56	11	4,0	3,0	2,85		
n. 8	32	63	13	4,5	3,4	3,50		
n. 10	24	70	13	6,0	4,9	3,90		
1/4	20	80	16	7,0	5,5	5,10		
5/16	18	90	18	8,0	6,2	6,60		
3/8	16	100	20	10,0	8,0	8,00		
7/16	14	100	20	8,0	6,2	9,40		
1/2	13	110	25	9,0	7,0	10,80		
9/16	12	110	28	11,0	9,0	12,20		
5/8	11	110	28	12,0	9,0	13,50		
3/4	10	125	32	14,0	11,0	16,50		
7/8	9	140	32	18,0	14,5	19,50		
1"	8	160	36	18,0	14,5	22,25		

Materiali / Application: 4563.U1: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 -G4 / AM2 - AM3 / R2  
 4563.S1: A3 - A4 - A5 / X1 - X2 - X3 - X4