

MASCHI A MACCHINA

SCANALATURE ELICOIDALI - **ELICA DESTRA 45° / 48°** - Imbocco "C"

Filettatura ASME B1.1 a passo grosso UNC - **2BX**

**MASCHIATURA RIGIDA SINCRONIZZATA**

Universali - per INOX

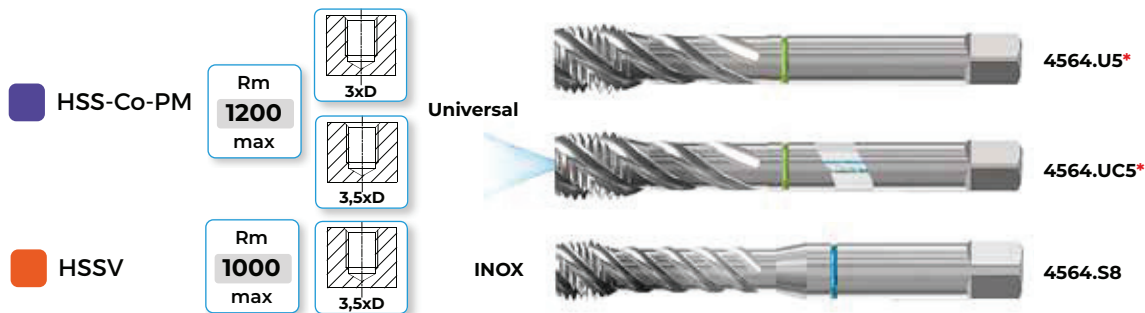
MACHINE TAPS

SPIRAL FLUTES - **RIGHT HELIX 45° / 48°** - Chamfer form "C"

ASME B1.1 Unified Coarse Thread UNC - **2BX**

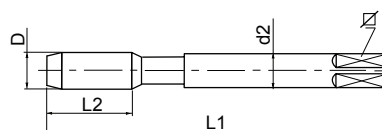
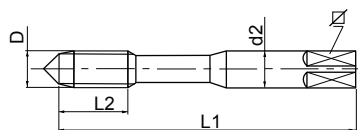
**RIGID TAPPING SYNCHRO**

Universal use - for STAINLESS STEEL



**DIN 371 D ≤ 3/8 UNC**

**DIN 376 D ≥ 7/16 UNC**



D	filetti x 1" TPI	DIN 371 / DIN 376					4564.U5	4564.UC5	4564.S8
		L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		ASP30 + TX	ASP30 + TX	HSSV + HPC
n. 4	40	56	5	3,5	2,7	2,35		-	-
n. 5	40	56	5	3,5	2,7	2,65		-	-
n. 6	32	56	7	4,0	3,0	2,85		-	
n. 8	32	63	7	4,5	3,4	3,50		-	
n. 10	24	70	8	6,0	4,9	3,90		-	
1/4	20	80	10	7,0	5,5	5,10			
5/16	18	90	13	8,0	6,2	6,60			
3/8	16	100	15	10,0	8,0	8,00			
7/16	14	100	15	8,0	6,2	9,40			
1/2	13	110	18	9,0	7,0	10,80			
9/16	12	110	20	11,0	9,0	12,20			
5/8	11	110	20	12,0	9,0	13,50			
3/4	10	125	25	14,0	11,0	16,50			
7/8	9	140	25	18,0	14,5	19,50			
1"	8	160	30	18,0	14,5	22,25			

Materiali / Application: 4564.U5: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R2  
 4564.UC5: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / G3 - G4 / AM2 - AM3 / R3  
 4564.S : A3 - A4 - A5 / X1 - X2 - X3 - X4