

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

MACHINE TAPS **HSSE M35 5% Co**

STRAIGHT FLUTES

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

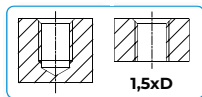
 HSSE



4511.0

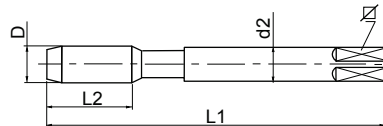
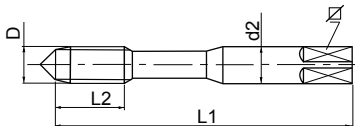



4513.0



DIN 371

DIN 376



		DIN 371				DIN 376			4511.0	4513.0
D	p	L ₁	L ₂	d ₂	∠	d ₂	∠			
2	0,4	45	10	2,8	2,1			1,60		-
2,5	0,45	50	13	2,8	2,1			2,05		-
3	0,5	56	10	3,5	2,7			2,50		-
3,5	0,6	56	11	4,0	3,0			2,90		-
4	0,7	63	13	4,5	3,4	2,8	2,1	3,30		
5	0,8	70	13	6,0	4,9	3,5	2,7	4,20		
6	1	80	16	6,0	4,9	4,5	3,4	5,00		
7	1	80	16	7,0	5,5			6,00		-
8	1,25	90	18	8,0	6,2	6,0	4,9	6,75		
9	1,25	90	18	9,0	7,0			7,75		-
10	1,5	100	20	10,0	8,0	7,0	5,5	8,50		
12	1,75	110	25			9,0	7,0	10,25	-	
14	2	110	28			11,0	9,0	12,00	-	
16	2	110	28			12,0	9,0	14,00	-	
18	2,5	125	33			14,0	11,0	15,50	-	
20	2,5	140	33			16,0	12,0	17,50	-	
22	2,5	140	33			18,0	14,5	19,50	-	
24	3	160	39			18,0	14,5	21,00	-	
27	3	160	39			20,0	16,0	24,00	-	
30	3,5	180	46			22,0	18,0	26,50	-	
33	3,5	180	46			25,0	20,0	29,50	-	
36	4	200	50			28,0	22,0	32,00	-	
39	4	200	50			32,0	24,0	35,00	-	
42	4,5	200	55			32,0	24,0	37,50	-	
* 45	4,5	220	60			36,0	29,0	40,50	-	
* 48	5	250	65			36,0	29,0	43,00	-	
* 52	5	250	65			40,0	32,0	47,00	-	

Altre dimensioni su richiesta / Other dimensions on demand

* Acciaio HSS / HSS steel

Materiali / Application : A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / P2

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SCANALATURE DIRITTE

Filettatura metrica ISO/DIN 13 – UNI 4535 a passo grosso – 6H

Filettatura SINISTRA

MACHINE TAPS **HSSE M35 5% Co**

STRAIGHT FLUTES

ISO Metric Coarse Thread – UNI 4535 – DIN 13 – 6H

LEFT HAND Thread

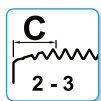
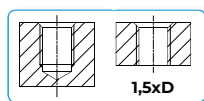
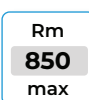
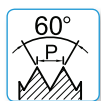
 HSSE



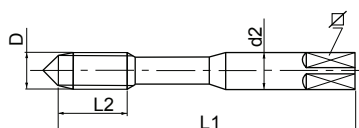
4511.LO



4513.LO

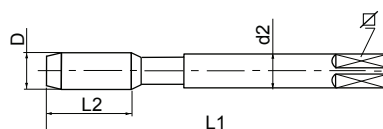


DIN 371




≤ M8

DIN 376



≥ M12

DIN 371 / DIN 376							4511.LO	4513.LO
D	p	L ₁	L ₂	d ₂	∅			
3	0,5	56	10	3,5	2,7	2,50		-
4	0,7	63	13	4,5	3,4	3,30		-
5	0,8	70	13	6,0	4,9	4,20		-
6	1	80	16	6,0	4,9	5,00		-
8	1,25	90	18	8,0	6,2	6,75		-
10	1,5	100	20	10,0	8,0	8,50		-
12	1,75	110	25	9,0	7,0	10,25	-	
14	2	110	28	11,0	9,0	12,00	-	
16	2	110	28	12,0	9,0	14,00	-	
18	2,5	125	33	14,0	11,0	15,50	-	
20	2,5	140	33	16,0	12,0	17,50	-	
Altre dimensioni su richiesta / Other dimensions on demand								
Materiali / Application : A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / P2 A1 - A2 - A3 - A4 / G4 / AM2 - AM3 / P2								

MASCHI A MACCHINA - MASCHI A MACCHINA

MASCHI A MACCHINA per DADI HSS M2

SCANALATURE DIRITTE

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

Imbocco 18 - 20 filetti



NUT MACHINE TAPS HSS M2

STRAIGHT FLUTES

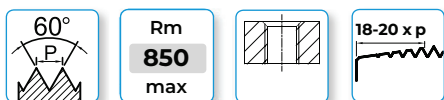
ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

Chamfer 18 - 20 threads

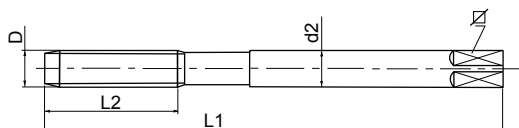
HSS



1515



DIN 357



DIN 357							1515
D	p	L ₁	L ₂	d ₂	∠		
3	0,5	70	22	2,2	-	2,50	
4	0,7	90	25	2,8	2,1	3,30	
5	0,8	100	28	3,5	2,7	4,20	
6	1	110	32	4,5	3,4	5,00	
8	1,25	125	40	6,0	4,9	6,75	
10	1,5	140	45	7,0	5,5	8,50	
12	1,75	180	50	9,0	7,0	10,25	
14	2	200	56	11,0	9,0	12,00	
16	2	200	63	12,0	9,0	14,00	
18	2,5	220	63	14,0	11,0	15,50	
20	2,5	250	70	16,0	12,0	17,50	
22	2,5	280	80	18,0	14,5	19,50	
24	3	280	80	18,0	14,5	21,00	
Altre dimensioni su richiesta / Other dimensions on demand							
Materiali / Application: A1 - A2 - A3 - A4 / X1 - X2 - X3 / G1 - G4 / AM1 - AM2 - AM3 - AM4 / R1 - R2 - R3							